

2025

BUSINESS DIRECTORY



130TH ANNUAL EXPO

Augusta Civic Center, Maine

Includes Buyers Guide • Inspector Directory • Members & Suppliers
Key State Officials • Useful Charts & Graphs



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2025 BUSINESS DIRECTORY

A Comprehensive Directory of the State of
Maine Plumbing-Heating-Cooling Contractors
and Related Businesses

www.maine-phcc.com

Presented by

Maine Association

Plumbing-Heating-Cooling Contractors

(207) 829-5055

Fax (207) 829-5031

Published March 2025

MISSION STATEMENT

“The PHCC-National Association, of which Maine PHCC is a member, is an Association of plumbing, heating, and cooling contractors dedicated to the promotion, advancement, education, and training of the industry for the protection of the health, safety, and comfort of society and the protection of the environment.”

CODE OF ETHICS

- To consider our trade worthy as affording us distinct opportunities to serve society
- To improve ourselves, increase our efficiency and enlarge our service, and by so doing attest our faith in the fundamental principles of life, that we profit most who serve best
- To realize that we are businesspersons and ambitious to succeed; but that we are first ethical persons, and wish no success that is not founded on the highest justice and morality
- To maintain the highest ethical standards of advertising, pricing, selling, installation and service guided by the principles of honesty and integrity
- To promote the latest technological advances in the design, types and methods of installation of plumbing-heating-cooling systems; using equipment and materials complying with the standards recognized by this industry
- To enter enthusiastically into the association work—to give as well as take—and do our part in elevating the industry
- To support all progressive moves that are being carried out along the lines of trade extension, standardization and sanitation
- To conduct our affairs that others in our business will find it wise, profitable and conducive to happiness to emulate our example
- To follow and execute our work in conformity with federal, state, county and city building, safety, energy and water conservation, fire and housing codes; and refusing to be a party to any action that violates these regulations
- To promote conservation of water and energy to the public we serve through improved, adequate, safe, modern installation of energy efficient equipment

PRIDE IN OUR PAST—FAITH IN OUR FUTURE



Charlie Burnham began his career while still attending Freeport High School working for Lowell Oil. Little did he know at that time, his career would span over 50 years.

Charlie is a lifelong Freeport resident, living on the family farm that he grew up on known as Sandy Ridge. After graduating from Freeport High School in 1977, he worked full time at Lowell Oil. In the early 80's he made the move to Yarmouth Fuel which today is known as Downeast Energy. In the mid-eighties, he joined Union Oil where he would work his way up to Supervisor. It was at Union Oil where he met George Gyorgy and in 1991 Charlie and George started what was formally Charlie Burnham Heating Inc. In 2013, Charlie Burnham Heating expanded to what was known as Charlie Burnham Heating & Energy Inc.

In October of 2022, after 32 very successful years, Charlie Burnham Heating and Energy was sold to Dead River Company. Charlie continued to work for Dead River to help with the transition. Charlie wanted to make sure that the customers were being taken care of and that their needs were being met. He was everyone's go to person before fully retiring in June of 2024.

Charlie has served as President of the PHCC in 2017 and 2018. He was the Executive Chairman of the Board for Maine Energy Marketeers Association (MEMA) from 2021 to 2023.

Today, Charlie continues to serve on the board of directors for MEMA. When time allows you will find him teaching a class or two at MEMA. Charlie is a well-known, well-respected businessman. He is the go-to man whenever anyone has a question regarding their heating equipment.

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MAINE'S LARGEST INDUSTRY TRADE SHOW!

130TH Annual Maine PHCC EXPO

Show 12PM–4PM

March 21st, 2025 • Augusta Civic Center

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Raffle Drawings Throughout the show

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MAINE FUEL CODE

8:30 – 10:00 AM OR 10:30 AM – 12:00 PM

Code update and review of current adopted codes that pertain to the oil, propane and natural gas industry. This presentation will consist of a power point presentation and an open floor for questions during the presentation. Solid fuel codes will be addressed on an as needed basis.

Presented by State Fuel inspectors.

All licensees that are in the oil, propane, and natural gas industry are encouraged to attend.

HYDRONIC CONTROLS AND LOW VOLTAGE WIRING FOR HYDRONIC SYSTEMS

10:45 AM – 12:30 PM

This seminar will cover critical elements of electronic control troubleshooting, application and system design for the most prevalent hydronic systems in Maine. Low voltage wiring and control strategy and understanding will be a key component of this presentation to benefit industry experts and incoming technicians alike. Please join industry pioneer Dave Sweet for this seminar. Dave has over 35 years of industry experience starting with building and designing the first switching relays in the industry specific to hydronic systems and culminating in a long career with Taco Comfort Systems and now an industry trainer for Emerson Swan.

MAINE STATE INTERNAL PLUMBING CODE

10:30 AM – 12:15 PM

Code update and review of current adopted codes. Common Plumbing Code Issues discussed and an open floor for questions.

Presented by Chris Costa, UPC Code Instructor

WATER TREATMENT

9:00 AM- 10:15 PM

The average home on a municipal water system has more Chlorine than what is recommended for a swimming pool. That does not account for the municipality, that are adding ammonia to the chlorine which makes chloramine. This extends the life of chlorine, so it doesn't dissipate. The other issue with municipal water systems is what is called forever chemicals polyfluoroalkyl or short PFAS, PFOS, as well as many other chemicals that are in the water system. We will talk about how to bring up the discussion of water quality to homeowners. Review the installation of the products for the contractors. See how you can add an extra \$300,000 dollars in revenue per truck on an annual basis.

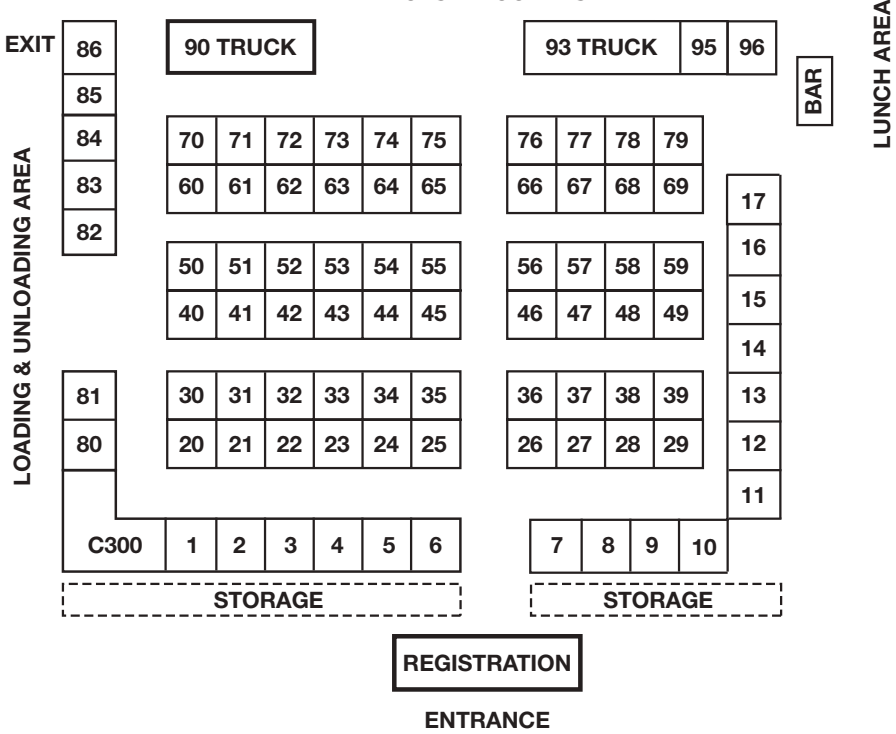
Presented by Rand Hinman, Edos

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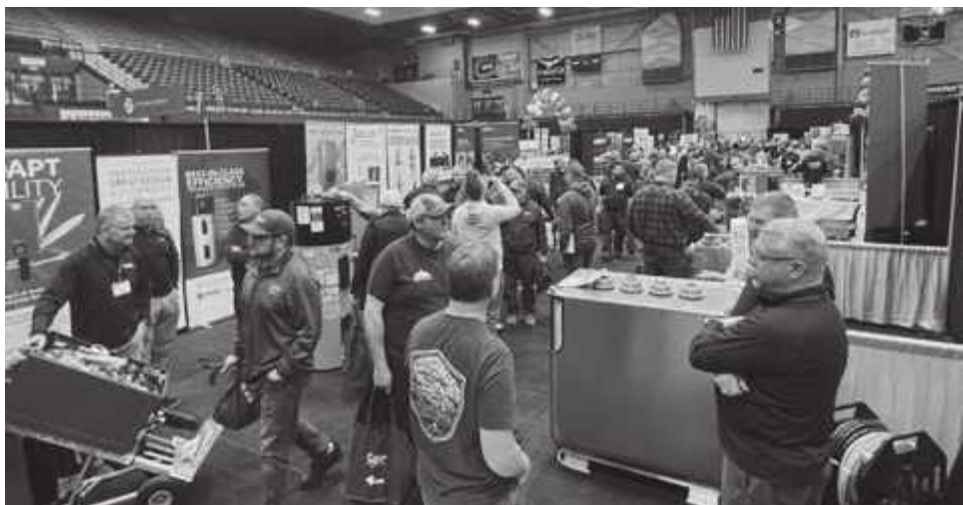


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2	John Stack Sales Co., Inc	47	Mitchell, Rayko & Assoc., Ltd.
3	John Stack Sales Co., Inc	48	Mitchell, Rayko & Assoc., Ltd.
4	John Stack Sales Co., Inc	49	Bell/Simons Co.
5	John Stack Sales Co., Inc	50	Dyson Associates
6	John Stack Sales Co., Inc	51	
7	Maine PHCC	52	Bangor Pipe & Supply, Inc.
8	Cooper New England	53	Heat-Flo, LLC
9	Cooper New England	54	Ferguson Enterprises
10	Messer Truck	55	Ferguson Enterprises
11	The Walter F. Morris Company	56	Homans Associates
12	The Walter F. Morris Company	57	Bradford White Corp.
13	Emerson Swan, Inc.	58	Bradford White Corp.
14	Emerson Swan, Inc.	59	Futura Sales, Inc.
15	Emerson Swan, Inc.	60	QHT, Inc.
16	Winsupply of Portland	61	Urell
17	Winsupply of Portland	62	Urell
20	Edos	63	Urell
21	Johnstone Supply	64	Urell
22	Viessmann Manufacturing Co.	65	Milwaukee Tool
23	IAPMO	66	Rheem Water Heating
24	Summit Natural Gas	67	Rheem Water Heating
25	Davenport Associates	68	Sales Marketing Service
26	F. W. Webb Company	69	Lavelle Industries, Inc.
27	F. W. Webb Company	70	RW Beckett
28	All Dry Services of Southern Maine	71	Zoom Drain New England
29	The Granite Group	72	Fontus Water Treatment Specialists
30	Moen	73	Froling Wood Boilers
31	Rinnai	74	Atlantic Business Brokers
32	Maine Licensing Board	75	Efficiency Maine
33	FIA, Inc.	76	Dan Davis Sales
34	J. H. Pokorny Associates, LLC	77	Dan Davis Sales
35	Davenport Associates	78	Dan Davis Sales
36	F. W. Webb Company	79	NEFCO
37	F. W. Webb Company	80	J & K Sales Associates
38	MEMA Technical Education Center	81	J & K Sales Associates
39	The Granite Group	83	RST Thermal
40	Runtal North America	84	Viega
41	Symmons	85	LG Electronics
42	Rigid	86	David Gooding, Inc.
43	Thermo 2000	C300, 301	Edos
44	SRGI	90	Bosch Home Comfort
45	SRGI		



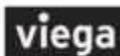


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National Headquarters: PO Box 6808, Falls Church, VA 22046
1-800-533-7694 • Fax 703-237-7442 • www.phccweb.org

Dan Callies, President

(414) 762-4060

Jason Pritchard, President-Elect

2825 S. 154th St
Seatac, WA 98188
(206) 2585270

Ken Smith, Vice President

(703) 930-5402

Cynthia Sheridan, Chief Executive Officer

180 S. Washington St
Falls Church, VA 20046
(703) 237-8100/Fax (703) 237-7442
executiveoffice@naphcc.org

**Jim Robinson, Zone 1 Director,
New England Council President**

674 Main Street
Gorham, ME 04038
(207) 854-4969
jim@mainelyplumbing.com

NEW ENGLAND PHCC ASSOCIATIONS

Executive Director, Wayne Thomas

400 Washington St, Suite 401
Braintree, MA 02184
(781) 843-3800
wayne@phccma.org
www.phccma.org

Executive Director, Alice Ames

69 Rock Ridge Run
Cumberland, ME 04021
(207) 829-5055
aames2@maine.rr.com
www.maine-phcc.com

Executive Director, Corinne Riley

PO Box 6820
15 New England Way
Warwick, RI 02886
(401) 644-8435
director@riphcc.org
www.riphcc.org

Executive Director, Gina Scumaci

PO Box 226
Fishers Island, NY 06390
(203) 379-3007
execdirector@ct-phcc.org
www.ct-phcc.org



GREETINGS FROM

Dan Callies

PHCC National Association President



Maine knows a thing or two about tough conditions. Between nor'easters, brutal winters, and pipes that freeze faster than a cup of coffee left outside, plumbing and HVAC pros here have their hands full. But that's what makes you the best at what you do—keeping homes warm, businesses running, and water where it's supposed to be (and not where it isn't).

PHCC of Maine has built a rock-solid reputation for exactly that—resilience, craftsmanship, and a commitment to making this industry better. For over a century, professionals in your great state have come together to support each other, grow their businesses, and ensure every corner of Maine—from Portland to Presque Isle—has access to clean water and reliable heating. That's no small task, and it's why this expo is such a big deal.

As you gather for the **130th Maine PHCC Expo on March 21st in Augusta**, take advantage of everything this event has to offer. Whether it's checking out the latest tools and technology, picking up a few business tips, or swapping stories about the wildest things you've pulled out of a drain (I know you've got some good ones), this is your time to sharpen your skills, build connections, and have some fun.

At PHCC—National, we've got your back. This year, we're focused on:

- **Bringing more people into the trades**—because let's be honest, finding good help these days can feel harder than spotting a lobster trap in a blizzard.
- **Providing real-time business insights**—so you can stay ahead of trends, make smart decisions, and keep your company running strong.
- **Advocating for you**—because while you're busy fixing frozen pipes, we're making sure lawmakers aren't creating new ones for you.
- **Expanding training and education**—because even the best in the business can always pick up a new trick or two.

I also want to personally invite you to **PHCC's 2024 Legislative Conference (May 20-21 in Washington, D.C.)**—where we make sure the people in charge understand just how essential our industry is. And don't miss **PHCC CONNECT 2025 (Oct. 27-30 in Grand Rapids, Michigan)**—a chance to network, learn, and probably drink way too much bad convention coffee.

At the end of the day, this industry is all about people—hardworking, problem-solving, roll-up-your-sleeves kind of people. PHCC is here to support you, and I'm proud to serve as your national president. Enjoy the expo, meet some great people, and keep doing what you do best—keeping Maine running.

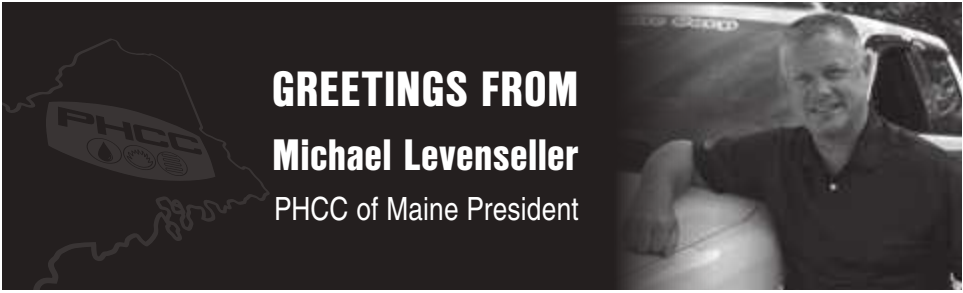
Proudly,

Dan Callies

President, PHCC—National Association



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GREETINGS FROM
Michael Levenseller
PHCC of Maine President

Hello and welcome, members and guests, to our 130th trade show! We are thrilled to have you join us for this exciting event. Whether you're here to network, explore new innovations, or gain insights into the latest trends, we hope you find this experience both enjoyable and valuable.

As we move forward into this new year and new political climate the PHCC has many goals that we would like to focus on and hope, with membership support, that we can achieve.

Advocacy: Strengthening relationships with lawmakers and promoting policies that support the industry.

Education & Training: Expanding professional development opportunities for members to stay current on trends and technology.

Membership Growth: Increasing member engagement and attracting new members to strengthen the association.

Sustainability & Innovation: Supporting the adoption of sustainable practices and innovative technologies within the plumbing, heating, and cooling sectors.

Networking & Collaboration: Fostering partnerships and collaboration among industry professionals to enhance growth and mutual success.

Be sure to visit us at the PHCC booth! We're excited to connect with you, share insights, and showcase all the latest innovations in the industry. Our team is ready to assist you with any questions or provide valuable information about our services and offerings. Don't miss out—come say hello and make the most of your time at the trade show! Here's to a successful and engaging event!

Respectfully,
Michael Levenseller
PHCC of Maine, President



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Back (left to right): Kim Girard, Sal Raia, Roland (Beef) L'Heureux, David Walker



John Gerber



Anthony LaMarre



Ralph (Fred) Blake



Jim Godbout



Frank North



Jon Harmer



Mark Oliver



Charlie Burnham



Kevin Purnell



Tyler Robinson



Front (left to right): Don Dube and Executive Director Alice Ames
Back (left to right): Ron Dunsmoor, Jim Robinson, Robert Miles, Jr.

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1930	*George Noyes, Presque Isle	1979	George Ray, Ellsworth
1931	*George Noyes, Presque Isle	1980	George Ray, Ellsworth
1932	*Neils Knudsen, Falmouth	1981	*Thomas Kelley, Portland
1933	*Neils Knudsen, Falmouth	1982	*Thomas Kelley, Portland
1934	*John Kerrigan, Lewiston	1983	Roland L'Heureux, Kennebunk
1935	*John Kerrigan, Lewiston	1984	Roland L'Heureux, Kennebunk
1936	*Ernest R. Graham, Bar Harbor	1985	*Kim Girard, Old Orchard
1937	*Ernest R. Graham, Bar Harbor	1986	*Kim Girard, Old Orchard
1938	*Wilbur F. Blake, Portland	1987	Salvatore Raia, Portland
1939	*Wilbur F. Blake, Portland	1988	Salvatore Raia, Portland
1940	*Charles B. Davis, Waterville	1989	David Walker, Poland Springs
1941	*Charles B. Davis, Waterville	1990	David Walker, Poland Springs
1942	*Jerry A. Cyr, Fort Fairfield	1991	Robert Miles, Sr., Yarmouth
1943	*Ralph L. Clarke, Rumford	1992	Ralph F. Blake, Jr., Portland
1944	*Ralph L. Clarke, Rumford	1993	Ralph F. Blake, Jr., Portland
1945	*Ernest N. Cunningham, Portland	1994	Donald Dube, Biddeford
1946	*Hilman A. Williams, Westbrook	1995	Donald Dube, Biddeford
1947	*William A. Sparks, Brunswick	1996	John H. Gerber, Portland
1948	*Philip Reuben, Portland	1997	John H. Gerber, Portland
1949	*Arthur I. Knight, Westbrook	1998	James Robinson, Portland
1950	*C. Merton Douglas, Brunswick	1999	James Robinson, Portland
1951	*Andrew P. Iverson, Portland	2000	Robert Miles, Jr., Yarmouth
1952	*William P. Clapman, Waterville	2001	Robert Miles, Jr., Yarmouth
1953	*Bernard T. Young, Auburn	2002	*Ronald Dunsmoor, Biddeford
1954	*Emil N. Iverson, Portland	2003	*Ronald Dunsmoor, Biddeford
1955	*Frederick B. Chick, Westbrook	2004	Anthony Lamarre, Waterville
1956	*Stuart W. Littlefield, Kennebunk	2005	Anthony Lamarre, Waterville
1957	*Silas Fowler, Lincoln	2006	James Godbout, Biddeford
1958	*Harry B. Chase, Westbrook	2007	James Godbout, Biddeford
1959	*Richard P. Waltz, Portland	2008	Frank North, Naples
1960	*Arthur W. Ford, Auburn	2009	Frank North, Naples
1961	*Ernest W. Maxcy, Camden	2010	Frank North, Naples
1962	*Ralph F. Blake, Portland	2011	*Ron Dunsmoor, Biddeford
1963	*Franklin E. Hannaford, Farmington	2012	Jon Harmer, New Gloucester
1964	*Richard J. Carvel, Portland	2013	Jon Harmer, New Gloucester
1965	*William J. Steeves, Millinocket	2014	Jon Harmer, New Gloucester
1966	Harry E. Nason, Jr., Auburn	2015	Mark Oliver, Kennebunk
1967	*Marlowe J. LeBarge, Kennebunk	2016	Mark Oliver, Kennebunk
1968	*Filmore O. Frye, Lincoln	2017	Charlie Burnham, Freeport
1969	*Omer O. Oullette, Lewiston	2018	Charlie Burnham, Freeport
1970	*Omer O. Oullette, Lewiston	2019	Kevin Purnell, Oakland
1971	*Elmer F. Walker, Jr., Poland Springs	2020	Kevin Purnell, Oakland
1972	*Elmer F. Walker, Jr., Poland Springs	2021	Kevin Purnell, Oakland
1973	*Martin Caron, South Portland	2022	Tyler Robinson, Gorham
1974	*Martin Caron, South Portland	2023	Tyler Robinson, Gorham
1975	*Ralph E. Clarke, Rumford	2024	Mike Levenseller
1976	*Ralph E. Clarke, Rumford		
1977	*W. Franklin Blake, Portland		
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MIKE LEVENSELLER
President
PO Box 370
Oakland, ME 04963
Tel: (207) 465-9220
mlevenseller@granite-corp.com

JORDAN HARMER
Vice President
Harmer & Sons Plumbing & Heating
55 Swamp Rd
New Gloucester, ME 04260
Tel: (207) 926-5515
jordan@harmerandsons.com

ROBERT MILES, III
Secretary
Bob Miles & Son
1162 U.S. Route 1
Freeport, ME 04032
Tel: (207) 869-9140
robmiles@bobmilesinc.com

TYLER ROBINSON
Treasurer
Mainely Plumbing & Heating
674 Main St
Gorham, ME 04038
Tel: (207) 854-4969
tyler@mainelyplumbing.com

DIRECTORS

Jeff Duplessis, The Granite GroupRochester, NH
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MAINE ASSOCIATION OF PHGC MAN /WOMAN OF THE YEAR

YEAR	MAN/WOMAN OF THE YEAR	DEDICATION
1956		Arthur L. Knight
1957		Edward Colby
1958		Iver Iverson
1960		Ernest Cunningham
1962		E. W. Campbell
1964		Hilman O. Williams
1965		Joseph P. Welch
1966		George F. Scribner
1967		Harry B. Chase
1968		Neils M. Knudsen
1969		William Gower
1970		Richard Waltz, Sr.
1971		Ralph L. Clarke
1972		Arthur Ford
1973	Dick Carvel	Stanley Baker
1974	Arthur Ford	Omer Ouellette
1975		John Thornton
1977	Ralph Blake, Sr.	Andrew P. Iverson
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2007	Ronald Dunsmoor	Sonny Blake
2008		Ronald Dunsmoor
2009		Phyllis Waltz
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OCT 14 - OCT 15

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SEP 22 - SEP 23

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SEP 24 - SEP 25

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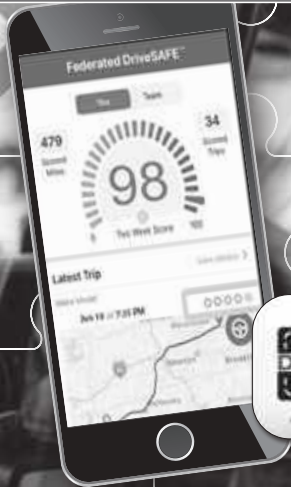
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OFFICE OF LICENSING AND REGISTRATION

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5 Member Board

(Currently 2 members serving)

BOARD MEMBER NAME

SEAT QUALIFICATION DESCRIPTION

Vacant

Master Plumber

Master Plumber who is a member of a bona fide labor organization

Nicholas Adams

Master Plumber who has been engaged in plumbing inspections for at least 4 years and is employed by a municipality

Robert B. Hodgkin

Master Plumber

VACANT

Public Member

www.maine.gov/professionallicensing

PLUMBERS' EXAMINING BOARD BOARD STAFF

BOARD INSPECTORS GENERAL EMAIL ADDRESS: plumbers.code@maine.gov

BOARD LICENSING STAFF EMAIL ADDRESS: plumbers.board@maine.gov

BOARD INSPECTORS GENERAL VOICEMAIL NUMBER: 207-624-8627

Vacant, Plumbing Inspector

Holly Poirier, Board Manager (holly.poirier@maine.gov)

Kristen Bowker (kristen.bowker@maine.gov)

Cell: (207) 592-6362

(207) 624-8617

(207) 624-8414



DEPARTMENT OF PROFESSIONAL AND FINANCIAL REGULATION
OFFICE OF LICENSING AND REGISTRATION

MAINE FUEL BOARD
9 Member Board

BOARD MEMBER NAME	SEAT QUALIFICATION DESCRIPTION
Mark Bossie , Board Chairperson	Propane and Natural Gas Technician and works in the natural gas industry
David Foster	Master Oil Burner Technician with the solid fuel authority
Loren Gordon	Master Oil Burner Technician
Maynard W. Waltz, Jr.	Propane and Natural Gas Technician
Mark Anderson	Propane and Natural Gas Technician
Paul F. McClay	Public Member
Gregory Day	Assistant Fire Marshall
Beau Libby	Master Oil Burner Technician and Propane and Natural Gas Technician
VACANT	Master Oil Burner Technician with the master solid fuel authority

MAINE FUEL BOARD
BOARD STAFF

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BOARD LICENSING STAFF GENERAL EMAIL ADDRESS: fuel.board@maine.gov
BOARD INSPECTORS GENERAL VOICEMAIL NUMBER: 207-624-8627

Dale D. Hersey, Fuel Inspector (dale.d.hersey@maine.gov)	(207) 592-5864
Cecil B. Hafford, Fuel Inspector (cecil.b.hafford@maine.gov)	(207) 592-5043
Bruce Bristow, Inspector (bruce.bristow@maine.gov)	(207) 592-4516
Paul Moody, Fuel Inspector (paul.w.moody@maine.gov)	(207) 446-2826
Karen Ross, Licensing Supervisor/Board Staff	(207) 624-8672
Holly Poirier, Board Manager	(207) 624-8414



DIVISION OF ENVIRONMENTAL HEALTH SUBSURFACE WASTEWATER TEAM AND MAINE CDC DRINKING WATER PROGRAM

**286 WATER ST, 3RD FLOOR, AUGUSTA, ME 04333
GENERAL PHONE: (207) 287-2070 FAX: (207) 287-4172**

Subsurface Wastewater Team Contacts

Team Leader

Alex Pugh, Senior Geologist
Tel: (207) 592-2086
Email: alex.l.pugh@maine.gov

State Site Evaluator

Brent Lawson, State Plumbing Inspector
Tel: (207) 592-7376
Email: brent.lawson@maine.gov

Engineered Systems

Vacant

Private Well Coordinator

Vacant
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- PHCC—National Auxiliary
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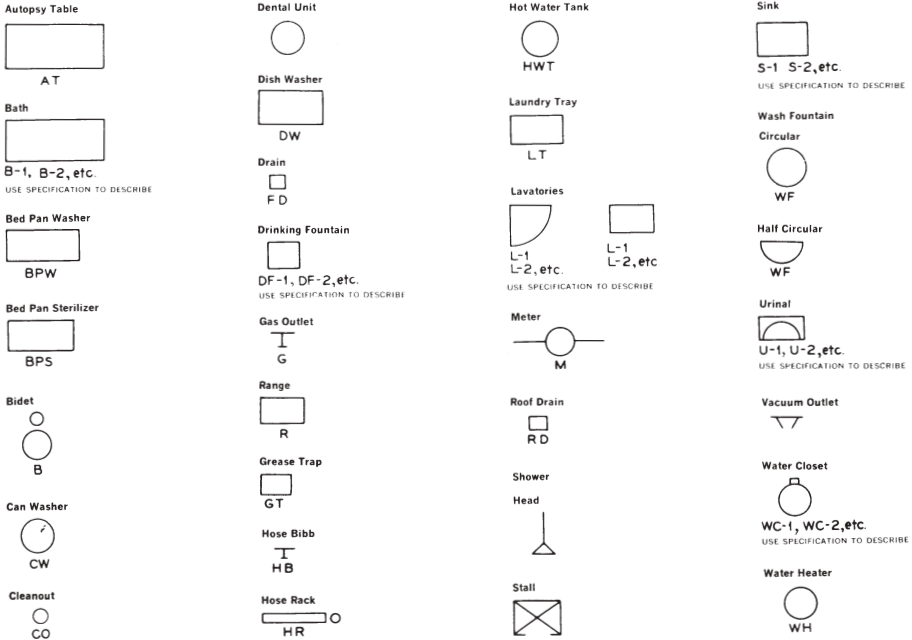
This standard has been developed by the ASA Sectional Committee on Standardization of Graphical Symbols and Abbreviations for Use on Drawings, Y32. The work of this committee is under the joint sponsorship of the American Institute of Electrical Engineers and the American Society of Mechanical Engineers.

This standard, one of a group which will ultimately replace the present American Standard Graphical Symbols for Use on Drawings and Mechanical Engineering, Z32.2.2-1949, replaces pages 4 through 9 of Z32.2-1949.

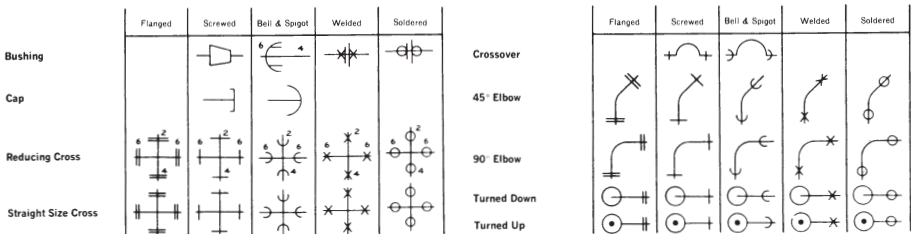
In preparing this list of Plumbing Symbols for Use on Drawings, Architects and Engineers were contacted in Boston, Chicago, New York, Philadelphia and Pittsburgh, as well as the resources of the two largest manufacturers of plumbing goods.

Based on the information made available to the committee, the symbols shown are a minimum requirement.

Following approval of the sectional committee and sponsor organizations, the proposal was presented to the American Standards Association for approval and designation as an American Standard. This was granted on October 11, 1955.



FITTING & VALVE SYMBOLS



AIR CONDITIONING SYMBOLS

Immersion Cooling Unit



Low Side Float



Motor-Compressor, Enclosed Crankcase, Reciprocating, Direct Connected



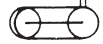
Motor-Compressor, Enclosed Crankcase, Rotary, Direct Connected



Motor-Compressor, Sealed Crankcase, Reciprocating



Motor-Compressor, Sealed Crankcase, Rotary



Pressurestat



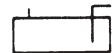
Pressure Switch



Pressure Switch with High Pressure Cut-Out



Receiver, Horizontal



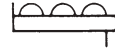
Receiver, Vertical



Scale Trap



Spray Pond



Thermal Bulb



Thermostat (Remote Bulb)



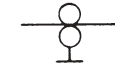
Valve, Automatic Expansion



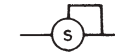
Valve, Compressor Suction Pressure Limiting, Throttling Type (Compressor Side)



Valve, Constant Pressure, Suction



Valve, Evaporator Pressure Regulating, Snap Action



Valve, Evaporator Pressure Regulating, Thermostatic Throttling Type



Valve, Evaporator Pressure Regulating, Throttling Type (Evaporator Side)



Valve, Hand Expansion



Valve, Magnetic Stop



Valve, Snap Action



Valve, Suction Vapor Regulating



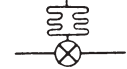
Valve, Thermo Suction



Valve, Thermostatic Expansion



Valve, Water



Vibration Absorber, Line



AIR CONDITIONING SYMBOLS

Capillary Tube



Compressor



Compressor, Enclosed, Crankcase, Rotary, Belted



Compressor, Open Crankcase, Reciprocating, Belted



Compressor, Open Crankcase, Reciprocating, Direct Drive



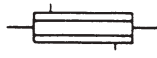
Condenser, Air Cooled, Finned, Forced Air



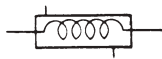
Condenser, Air Cooled, Finned, Static



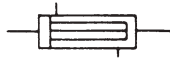
Condenser, Water Cooled, Concentric Tube in a Tube



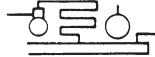
Condenser, Water Cooled, Shell and Coil



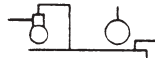
Condenser, Water Cooled, Shell and Tube



Condensing Unit, Air Cooled



Condensing Unit, Water Cooled



Cooling Tower



Dryer



Evaporative Condenser



Evaporator, Circular, Ceiling Type, Finned



Evaporator, Manifolder, Bare Tube, Gravity Air



Evaporator, Manifolder, Finned, Forced Air



Evaporator, Manifolder, Finned, Gravity Air



Evaporator, Plate Coils, Headered or Manifold



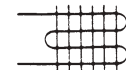
Filter, Line



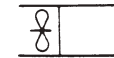
Filter & Strainer, Line



Finned Type Cooling Unit, Natural Convection



Forced Convection Cooling Unit



Gauge



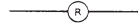
High Side Float



HEATING SYMBOLS



Lock and Shield Valve



Relief Valve (either pressure or vacuum)



Reducing Pressure Valve



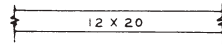
Vent Point

VENTILATING SYMBOLS

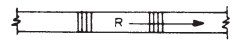
Access Door



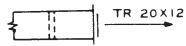
Duct (1st Figure, Side Shown;
2nd Side Not Shown)



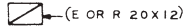
Inclined Rise in Respect
to Air Flow



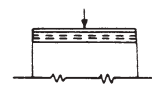
Adjustable Blank Off



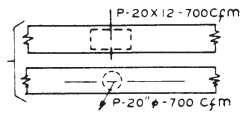
Duct Section
(Exhaust or Return)



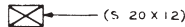
Intake Louvers on Screen



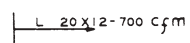
Adjustable Plaque



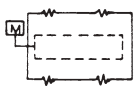
Duct Section (Supply)



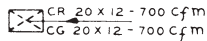
Louver Opening



Automatic Dampers



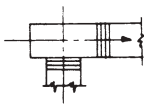
Exhaust Inlet Ceiling
(Indicate Type)



Supply Outlet Ceiling
(Indicate Type)



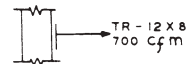
Canvas Connections



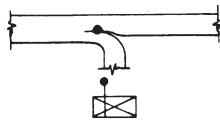
Exhaust Inlet Wall
(Indicate Type)



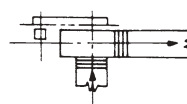
Supply Outlet Wall
(Indicate Type)



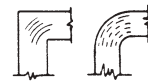
Deflecting Damper



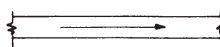
Fan and Motor with
Belt Guard



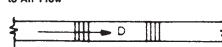
Vanes



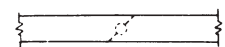
Direction of Flow



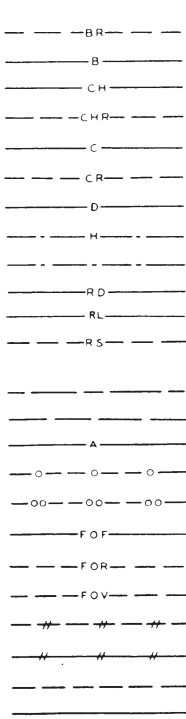
Inclined Drop in Respect
to Air Flow



Volume Damper



PIPING SYMBOLS

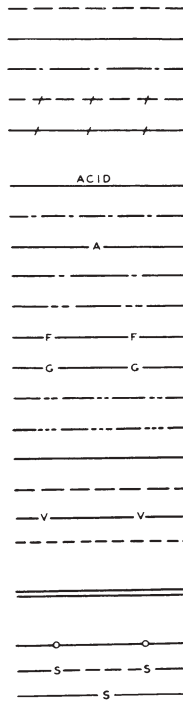


AIR CONDITIONING

BR ——— BR
 ——— B
 ——— CH
 - - - - - CH R
 ——— C
 - - - - - C R
 ——— D
 - - - - - H
 - - - - -
 ——— R D
 ——— R L
 - - - - - R S

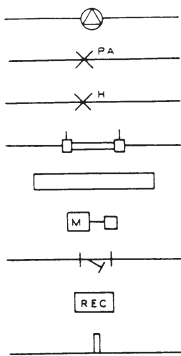
HEATING

— - - - -
 ——— A
 ○ — ○ — ○ — ○ —
 ○ ○ — ○ ○ — ○ ○
 ——— F O F
 - - - - - F O R
 - - - - - F O V
 // — // — // — //
 // — // — // — //
 - - - - -
 ——— S
 ——— S

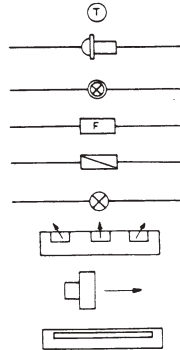


Low-Pressure Return
 Low-Pressure Steam
 Make-Up Water
 Medium Pressure Return
 Medium Pressure Steam
 PLUMBING
 Acid Waste
 Cold Water
 Compressed Air
 Drinking-Water Flow
 Drinking-Water Return
 Fire Line
 Gas
 Hot Water
 Hot-Water Return
 Soil, Waste or Leader (Above Grade)
 Soil, Waste or Leader (Below Grade)
 Vacuum Cleaning
 Vent
 PNEUMATIC TUBES
 Tube Runs
 SPRINKLERS
 Branch and Head
 Drain
 Main Supplies

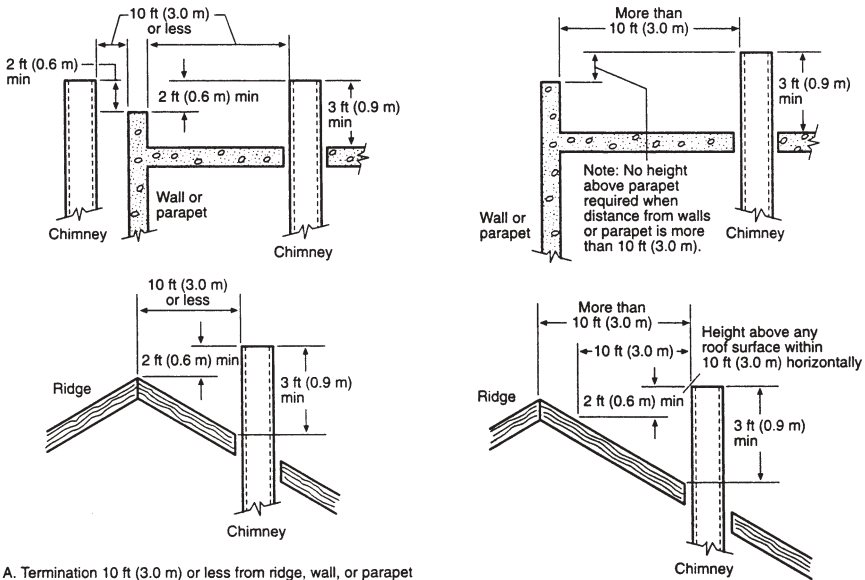
HEATING SYMBOLS



Air Eliminator
 Anchor
 Hanger or Support
 Heat Exchanger
 Heat Transfer Surface, Plan
 (Indicate type such as: convector)
 Pump
 (Indicate type such as: vacuum)
 Strainer
 Tank (designate type)
 Thermometer



Thermostat
 Boiler Return Trap
 Blast Thermostatic Trap
 Float Trap
 Float & Thermostatic Trap
 Thermostatic Trap
 Unit Heater (Centrifugal Fan), Plan
 Unit Heater (Propeller), Plan
 Unit Ventilator, Plan



A. Termination 10 ft (3.0 m) or less from ridge, wall, or parapet

B. Termination more than 10 ft (3.0 m) from ridge, wall, or parapet

Figure 12. Typical Termination Locations for Chimneys and Single-Wall Metal Pipes Serving Residential-Type and Low-Heat Equipment.

7.5.4 Inspection of Chimneys.

(a) Before replacing an existing appliance or connecting a vent connector to a chimney, the chimney passageway shall be examined to ascertain that it is properly lined, clear and free of obstructions and shall be cleaned if previously used for venting solid or liquid fuel-burning appliances or fireplaces.

Exception: Where permitted by the authority having jurisdiction, existing chimneys shall be permitted to have their use continued when an appliance is replaced by an appliance of similar type, input rating, and efficiency.

(b) Cleanouts shall be examined to determine they will remain tightly closed when not in use.

(c) When inspection reveals that an existing chimney is not safe for the intended application, it shall be repaired, rebuilt, lined, relined, or replaced with a vent or chimney to conform to *Standard for Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances*, NFPA 211, or local building codes, and shall be suitable for the equipment to be attached.

Nozzle Flow Rate vs. Pressure (Approx.)

Flow Rating USGPH @ 100 PSI	Flow Rates in US GPH					
	Pressure PSI					
GPH	125	145	175	200	250	300
0.40	0.45	0.48	0.53	0.57	0.63	0.69
0.50	0.56	0.60	0.66	0.71	0.79	0.87
0.60	0.67	0.72	0.79	0.85	0.95	1.04
0.65	0.73	0.78	0.88	0.92	1.03	1.13
0.75	0.84	0.90	0.99	1.06	1.19	1.30
0.85	0.95	1.02	1.12	1.20	1.34	1.47
1.00	1.12	1.20	1.32	1.41	1.58	1.73
1.10	1.23	1.32	1.48	1.56	1.74	1.91
1.20	1.34	1.44	1.59	1.70	1.90	2.08
1.25	1.40	1.51	1.65	1.77	1.98	2.17
1.35	1.51	1.63	1.79	1.91	2.13	2.34
1.50	1.68	1.81	1.98	2.12	2.37	2.60
1.65	1.84	1.99	2.18	2.33	2.81	2.86
1.75	1.96	2.11	2.32	2.47	2.77	3.03
2.00	2.24	2.41	2.65	2.83	3.16	3.46
2.25	2.52	2.71	2.98	3.18	3.56	3.90
2.50	2.80	3.01	3.31	3.54	3.95	4.33
2.75	3.07	3.31	3.84	3.89	4.35	4.76
3.00	3.35	3.61	3.97	4.24	4.74	5.20
3.25	3.63	3.91	4.30	4.60	5.14	5.63
3.50	3.91	4.21	4.63	4.95	5.53	6.06
3.75	4.19	4.52	4.96	5.30	5.93	6.50
4.00	4.47	4.82	5.29	5.66	6.32	6.93
4.50	5.03	5.42	5.95	6.36	7.12	7.79
5.00	5.60	6.00	6.60	7.10	7.91	8.66
5.50	6.10	6.60	7.30	7.80	8.70	9.53
6.00	6.70	7.20	7.90	8.50	9.49	10.39
6.50	7.30	7.80	8.60	9.20	10.28	11.26
7.00	7.80	8.40	9.30	9.90	11.07	12.12
7.50	8.40	9.00	9.90	10.80	11.86	12.99
8.00	8.90	9.60	10.60	11.30	12.65	13.88
8.50	9.50	10.20	11.20	12.00	13.44	14.72
9.00	10.10	10.80	11.90	12.70	14.23	15.59
10.00	11.20	12.00	13.20	14.10	15.81	17.32
11.00	12.30	13.20	14.80	15.60	17.39	19.05
12.00	13.40	14.40	15.90	17.00	18.97	20.78
13.00	14.50	15.70	17.20	18.40	20.55	22.52
14.00	15.70	16.90	18.50	19.80	22.14	24.25

Table XIII Gas Input to Burner in Cubic Feet per Hour

Seconds for One Revolution	One-Half Cu Ft	Size of Test Meter Dial		Five Cu Ft
		One Cu Ft	Two Cu Ft	
Cubic Ft per Hour				
10	180	360	720	1,800
11	164	327	655	1,636
12	150	300	600	1,500
13	138	277	555	1,385
14	129	257	514	1,286
15	120	240	480	1,200
16	112	225	450	1,125
17	106	212	424	1,059
18	100	200	400	1,000
19	95	189	379	947
20	90	180	360	900
21	86	171	343	857
22	82	164	327	818
23	78	157	313	783
24	75	150	300	750
25	72	144	288	720
26	69	138	277	692
27	67	133	267	667
28	64	129	257	643
29	62	124	248	621
30	60	120	240	600
31	58	116	232	581
32	56	113	225	563
33	55	109	218	545
34	53	106	212	529
35	51	103	206	514
36	50	100	200	500
37	49	97	195	486
38	47	95	189	474
39	46	92	185	462
40	45	90	180	450
41	44	88	176	440
42	43	86	172	430
43	42	84	167	420
44	41	82	164	410
45	40	80	160	400
46	39	78	157	391
47	38	77	153	383
48	37	75	150	375
49	37	73	147	367

NOTE: To convert to Btu per hour, multiply by the Btu heating value of the gas used.

Table XIII continued

Seconds for One Revolution	One-Half Cu Ft	Size of Test Meter Dial		
		One Cu Ft	Two Cu Ft	Five Cu Ft
Cubic Ft per Hour				
50	36	72	144	360
51	35	71	141	353
52	35	69	138	346
53	34	68	136	340
54	33	67	133	333
55	33	65	131	327
56	32	64	129	321
57	32	63	126	316
58	31	62	124	310
59	30	61	122	305
60	30	60	120	300
62	29	58	116	290
64	29	56	112	281
66	29	54	109	273
68	28	53	106	265
70	26	51	103	257
72	25	50	100	250
74	24	48	97	243
76	24	47	95	237
78	23	46	92	231
80	22	45	90	225
82	22	44	88	220
84	21	43	86	214
86	21	42	84	209
88	20	41	82	205
90	20	40	80	200
94	19	38	76	192
98	18	37	74	184
100	18	36	72	180
104	17	35	69	173
108	17	33	67	167
112	16	32	64	161
116	15	31	62	155
120	15	30	60	150
130	14	28	55	138
140	13	26	51	129
150	12	24	48	120
160	11	22	45	112
170	11	21	42	106
180	10	20	40	100

NOTE: To convert to Btu per hour, multiply by the Btu heating value of the gas used.

Appliance Category†	Vent Pressure	Temperature Above/Below Defined in Relevant ANSI Standard	Comment
I	Non-Positive*	Above	Natural draft venting
II	Non-Positive*	Below	Materials must be corrosion resistant. Condensate must be drained.
III	Positive**	Above	Vent must be gastight.
IV	Positive**	Below	Vent must be liquid and gastight. Condensate must be drained.

*Non-positive vent pressure means that even if fans or blowers are used in the appliance or vent systems, venting is accomplished by natural draft. (The vent pressure is lower than the atmospheric pressure.)

**Positive vent pressure means that fans, blowers, or other means are used to propel vent gases through the vent at above atmospheric pressure.

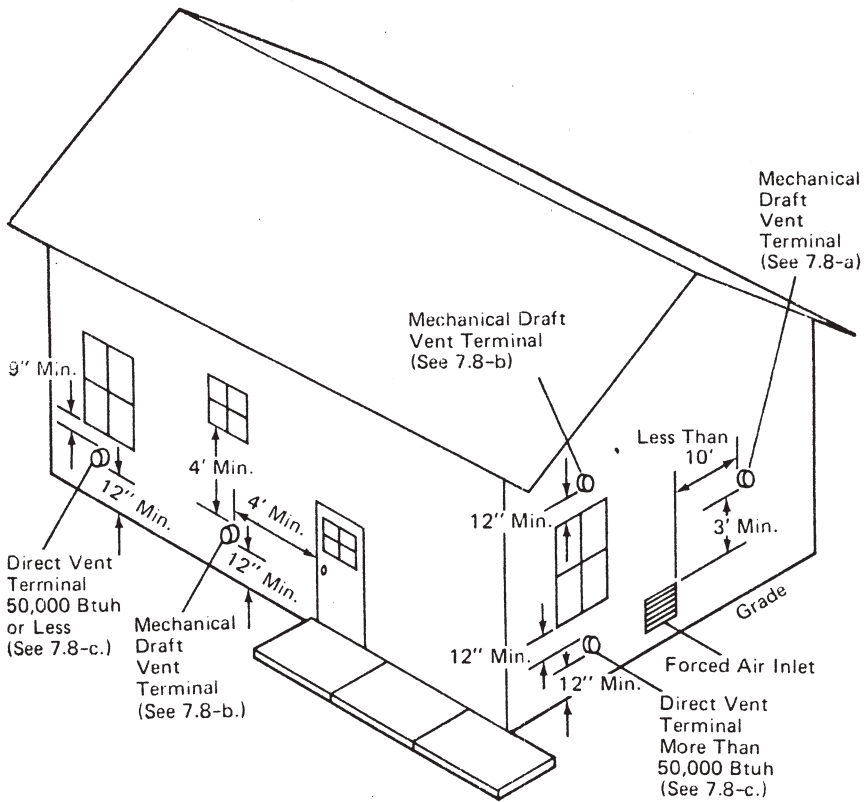
†The newer models of appliances will be identified as Category I, II, III, or IV on the nameplate on the appliance and will be stated as such in the manufacturers' installation instructions.

7.4.2 Plastic Piping. Approved plastic piping shall be permitted to be used for venting equipment listed for use with such venting materials.

Prior to the introduction of high efficiency gas utilization equipment, plastic was prohibited as a vent material. High efficiency appliances reduced vent temperatures resulting in condensate formation, and as accumulation of condensate became a problem, plastic became the preferred material. Note that plastic vent materials can be used for listed gas utilization equipment only when specified in the manufacturers' instructions.

7.4.3 Special Gas Vent. Special gas vent shall be listed and installed in accordance with the terms of the special gas vent listing and the manufacturers' instructions.

Special gas vents are listed in accordance with UL 1738, *Standard for Safe Venting Systems for Gas-Burning Appliances*. Special gas vents will include in their installation instructions limitations on operating temperature, categories of appliance to be used with, clearance to combustible materials, and requirements for a vent cap, if any. All special gas vents are listed.



For SI units: 1 foot = 0.305 m; 1 inch = 2.54 cm; 1 Btu per hour = 0.293 watts

Figure A.7.8. Exit Terminals of Mechanical Draft and Direct Vent Venting Systems.

from the NATIONAL FUEL GAS CODE HANDBOOK

Maximum Capacity of Pipe in Cubic Feet of Natural Gas per Hour for Gas Pressures of 0.5 psig or Less and a Pressure Drop of 0.5 Inch Water Column

(Based on a 0.60 Specific Gravity Gas)

Nominal Iron Pipe Size, Inches	Internal Diameter, Inches	Length of Pipe, Feet															
		10	20	30	40	50	60	70	80	90	100	125	150	175	200		
1/4	.364	43	29	24	20	18	16	15	14	13	12	11	10	9	8		
3/8	.493	95	65	52	45	40	36	33	31	29	27	24	22	20	19		
1/2	.622	175	120	97	82	73	66	61	57	53	50	44	40	37	35		
3/4	.824	360	250	200	170	151	138	125	118	110	103	93	84	77	72		
1	1.049	680	465	375	320	285	260	240	220	205	195	175	160	145	135		
1 1/4	1.380	1,400	950	770	660	580	530	490	460	430	400	360	325	300	280		
1 1/2	1.610	2,100	1,460	1,180	990	900	810	750	690	650	620	550	500	460	430		
2	2.067	3,950	2,750	2,200	1,900	1,680	1,520	1,400	1,300	1,220	1,150	1,020	950	850	800		
2 1/2	2.469	6,300	4,350	3,520	3,000	2,650	2,400	2,250	2,050	1,950	1,850	1,650	1,500	1,370	1,280		
3	3.068	11,000	7,700	6,250	5,300	4,750	4,300	3,900	3,700	3,450	3,250	2,950	2,650	2,450	2,280		
4	4.026	23,000	15,600	12,800	10,900	9,700	8,800	8,100	7,500	7,200	6,700	6,000	5,500	5,000	4,600		

from the NATIONAL FUEL GAS CODE HANDBOOK

Table 10-26 Pipe Sizing
Sizing between Single or Second Stage (Low Pressure Regulator) and Appliance

Maximum undiluted propane capacities listed are based on 11 inch water column setting and a 0.5 inch water column pressure drop.

Capacities in 1000 Btu/hr

Pipe Length (Feet)	Nominal Pipe Size, Schedule 40								
	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	3"	3 1/2"	4"
	0.622	0.824	1.049	1.38	1.61	2.067	3.068	3.548	4.026
10	291	608	1146	2353	3525	6789	19130	28008	39018
20	200	418	788	1617	2423	4666	13148	19250	26817
30	161	336	632	1299	1946	3747	10558	15458	21535
40	137	287	541	1111	1665	3207	9036	13230	18431
50	122	255	480	985	1476	2842	8009	11726	16335
60	110	231	435	892	1337	2575	7256	10625	14801
80	94	198	372	764	1144	2204	6211	9093	12668
100	84	175	330	677	1014	1954	5504	8059	11227
125	74	155	292	600	899	1731	4878	7143	9950
150	67	141	265	544	815	1569	4420	6472	9016
200	58	120	227	465	697	1343	3783	5539	7716
250	51	107	201	412	618	1190	3353	4909	6839
300	46	97	182	374	560	1078	3038	4448	6196
350	43	89	167	344	515	992	2795	4092	5701
400	40	83	156	320	479	923	2600	3807	5303

Table 10-27 Copper Tube Sizing
Sizing between First Stage (High Pressure Regulator) and Second Stage (Low Pressure Regulator)

Maximum undiluted propane capacities listed are based on a 10 psi first stage setting and 1 psi drop.

Capacities in 1000 Btu/hr

Tubing Length (Feet)	Outside Diameter Copper Tubing, Type L				
	3/8"	1/2"	5/8"	3/4"	7/8"
	0.315	0.430	0.545	0.666	0.785
30	309	700	1303	2205	3394
40	265	599	1115	1887	2904
50	235	531	988	1672	2574
60	213	481	896	1515	2332
70	196	443	824	1394	2146
80	182	412	767	1297	1996
90	171	386	719	1217	1873
100	161	365	679	1149	1769
150	130	293	546	923	1421
200	111	251	467	790	1216
250	90	222	414	700	1078
300	89	201	375	634	976
350	82	185	345	584	898
400	76	172	321	543	836
450	71	162	301	509	784
500	68	153	284	481	741
600	61	138	258	436	671
700	56	127	237	401	617
800	52	118	221	373	574
900	49	111	207	350	539
1000	46	105	195	331	509
1500	37	84	157	266	409
2000	32	72	134	227	350

Table 10-28 Copper Tube Sizing
Sizing between Single or Second Stage (Low Pressure Regulator) and Appliance

Maximum undiluted propane capacities are based on 11 inch water column setting and a 0.5 inch water column pressure drop.

Capacities in 1000 Btu/hr

Tubing Length (Feet)	Outside Diameter Copper Tubing, Type L				
	3/8"	1/2"	5/8"	3/4"	7/8"
	0.315	0.430	0.545	0.666	0.785
10	49	110	206	348	536
20	34	76	141	239	368
30	27	61	114	192	296
40	23	52	97	164	253
50	20	46	86	146	224
60	19	42	78	132	203
80	16	36	67	113	174
100	14	32	59	100	154
125	12	28	52	89	137
150	11	26	48	80	124
200	10	22	41	69	106
250	9	19	36	61	94
300	8	18	33	55	85
350	7	16	30	51	78
400	7	15	28	47	73

Based on Propane Fuel NFPA #54, 1996 Edition

Information About LP-Gas *

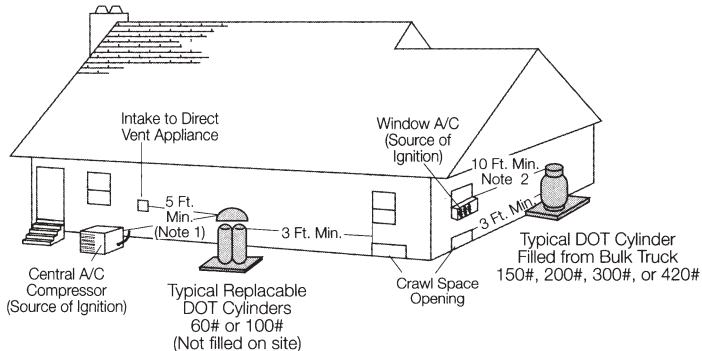
	Propane	Butane
Formula	C_3H_8	C_4H_{10}
Boiling Point, °F	-44	32
Specific Gravity of Gas (Air= 1.00)	1.53	2.00
Specific Gravity of Liquid (Water= 1.00)	0.51	0.58
Lbs. per Gallon of Liquid at 60 °F	4.24	4.81
BTU per Gallon of Gas at 60 °F	91690	102032
BTU per Lb. of Gas	21591	21221
BTU per Cu. Ft. of Gas at 60 °F	2516	3280
Cu. Ft. of Vapor at 60 °F/Gal. of Liquid at 60 °F	36.39	31.26
Cu. Ft. of Vapor at 60 °F/Lb. of Liquid at 60 °F	8.547	6.506
Latent Heat of Vaporization at Boiling Point BTU/Gal.	785.0	808.0
Combustion Data:		
Cu. Ft. Air Required to Burn 1 Cu. Ft. Gas	23.86	31.02
Flash Point, °F	-156	N.A.
Ignition Temperature in Air, °F	920-1020	900-1000
Maximum Flame Temperature in Air, °F	3595	3615
Limits of Flammability, Percentage of Gas in Air Mixture;		
At Lower Limit—%	2.4	1.9
At Upper Limit—%	9.6	8.6
Octane Number (ISO-Octane=100)	Over 100	92

* Commercial quality. Figures shown in this chart represent average values.

Location of DOT Cylinders

From NFPA 58, Appendix G

Federal, state, and local ordinances and regulations should be observed at all times.



Notes: 1) 5 foot minimum between relief valve discharge and external source of ignition (air conditioner), direct vent, or mechanical ventilation system (attic fan).

2) If the DOT cylinder is filled on-site from a bulk truck, the filling connection and vent valve must be at least 10 feet from any external source of ignition, direct vent, or mechanical ventilation system.

TANKS
HOT WATER STORAGE TANKS AND GENERATORS

Size Inches	Capacity Gallons	Weight Pounds	Size Inches	Capacity Gallons	Weight Pounds
20 × 46"	53	165	48 × 104"	840	1750
20 × 58"	80	205	48 × 140"	1125	2240
24 × 47"	92	230	48 × 164"	1315	2560
24 × 59"	115	280	48 × 188"	1505	2900
24 × 71"	140	325	48 × 212"	1690	3200
24 × 83"	160	380	48 × 260"	2065	3870
30 × 60"	190	495	54 × 120"	1220	2740
30 × 72"	220	590	54 × 144"	1460	3200
30 × 84"	270	670	54 × 168"	1700	3650
30 × 96"	305	770	54 × 216"	2080	4570
30 × 120"	340	945	60 × 124"	1580	3400
30 × 132"	415	1030	60 × 148"	1870	3970
36 × 72"	350	800	60 × 196"	2450	5100
36 × 88"	400	880	60 × 220"	2740	5680
36 × 96"	450	990	60 × 280"	3465	7100
36 × 112"	500	1090	72 × 223"	3940	7120
36 × 136"	600	1300	72 × 319"	5630	9500
42 × 90"	580	1310	72 × 415"	7325	11700
42 × 102"	650	1460	84 × 168"	4040	9100
42 × 114"	720	1600	84 × 192"	4630	10000
42 × 138"	865	1900	96 × 174"	5400	11900
42 × 162"	1005	2180	96 × 198"	6660	12800
42 × 186"	1050	2460	96 × 246"	7680	15000

FUEL OIL TANKS (UL-LABEL)

Size Inches	Capacity Gallons	Weight Pounds	Size Inches	Capacity Gallons	Weight Pounds
30 × 90"	275	240	90 × 18'-0"	5948	5400
42 × 94"	560	350	90 × 20'-0"	6600	6800
48 × 65"	510	320	90 × 24'-0"	7900	7200
48 × 128"	1004	930	90 × 28'-0"	9254	8300
64 × 72"	1016	950	90 × 32'-0"	10576	9000
64 × 143"	1990	2000	120 × 16'-0"	9450	7400
64 × 17'-10"	2980	2900	120 × 20'-0"	11750	8700
64 × 23'-8"	3950	4100	120 × 24'-0"	14100	10000
90 × 12'-0"	3966	4200	120 × 28'-0"	16500	11000
90 × 16'-0"	5288	5100	120 × 32'-0"	18750	13000

CONVERSION FACTORS

MULTIPLY	BY	TO OBTAIN	MULTIPLY	BY	TO OBTAIN
Angstrom units	3.939×10^{-8}	Inches	Calories (large)	3.968	British thermal units
Angstrom units	.0001	Millions	Calories (large)	1.1619	Watt-hours
Atmospheres	760.0	Millimeters of mercury (at 32F)	Calories (large) per hour	3.968	Btu per hour
Atmospheres	29.921	Inches of mercury (at 32F)	Calories (small) per cm. per sq. cm. per hr. per C	.00156	Horsepower
Atmospheres	33.97	Feet of water (at 62F)	Centimeters	.8064	Btu per inch per sq. ft. per hr. per F
Atmospheres	10,333.0	Kilograms per square meter	Centimeters of mercury	0.3937	Inches
Atmospheres	14,697	Pounds per square inch	Centimeters of mercury	0.01316	Atmospheres
Atmospheres	4.211	Cubic feet	Centimeters of mercury	0.4461	Feet of water
Barrels (U.S. liquid)	31.5	Gallons	Centimeters of mercury	136.0	Kilograms per square meter
Barrels (U.S. liquid)	42	Gallons	Centimeters of mercury	27.85	Pounds per square foot
Boiler horsepower	33,475	Btu per hour	Centimeters of mercury	0.1934	Pounds per square inch
Boiler horsepower	34.5	Pounds water evaporated from and at 212F	Cubic centimeters	0.06102	Cubic inches
British tons of refrigeration (commercial)	1.1045	Tons of refrigeration (U.S.)	Cubic centimeters	0.0002642	Gallons
British tons of refrigeration (theoretical)	1.1905	Tons of refrigeration (U.S.)	Cubic feet	.028317	Cubic meters
Btu	252	Calories (large)	Cubic feet	1,728.0	Cubic inches
Btu	.252	Calories (small)	Cubic feet	7.48052	Gallons
Btu	778	Foot pounds	Cubic feet	28.32	Liters
Btu	.000393	Horsepower hour	Cubic feet of water	62.37	Pounds (at 60F)
Btu	.000293	Kilowatt hour	Cubic feet per minute	472.0	Cubic centimeters per sec.
Btu	.0010307	Pounds water evaporated from and at 212F	Cubic feet per minute	0.1247	Gallons per second
Btu per 24 hours	347×10^{-5}	Tons of refrigeration	Cubic feet per minute	0.4720	Liters per second
Btu per hour	2986×10^{-4}	Boiler horsepower	Cubic inches	16.39	Cubic centimeters
Btu per hour	.252	Calories (large) per hour	Cubic meters	35.3145	Cubic feet
Btu per hour	.000393	Horsepower	Cubic meters	61,023.0	Cubic inches
Btu per hour	.000293	Kilowatts	Feet	264.2	Gallons
Btu per hour per square foot	.2712	Calories (small) per hour per square centimeter	Feet	30.48	Centimeters
Btu per hour per square foot per F	.488	Calories (small) per hour per square centimeter per C	Feet	0.3048	Meters
Btu per pound	.5556	Calories (large) per kilogram	Feet of water	0.861	Inches of mercury (at 32F)
Btu per inch per square foot per hour per F	.0833	Btu per foot per sq. ft. per hour per F	Feet of water	304.8	Kilograms per square meter
Btu per inch per square foot per hour per F	1.24	Calories (small) per centimeter per sq. cm. per hr. per C	Feet of water	62.37	Pounds per square foot
			Feet of water	0.4335	Pounds per square inch
			Feet of water	0.5080	Centimeters per second
			Feet per minute	0.01667	Feet per second
			Feet per minute	0.3048	Meters per minute
			Foot-pounds	0.001286	British thermal units
			Feet per second	30.48	Centimeters per second
			Feet per second	18.29	Meters per minute
			Gallons (U.S.)	3,785.0	Cubic centimeters
			Gallons (U.S.)	0.1337	Cubic feet
			Gallons (U.S.)	231.0	Cubic inches
			Gallons (U.S.)	0.003785	Cubic meters
			Gallons (U.S.)	3.7853	Liters

MULTIPLY	BY	TO OBTAIN	MULTIPLY	BY	TO OBTAIN
Gallons of water	8.3453	Pounds of water (at 60F)	Meters per minute	3.281	Feet per minute
Gallons per minute	0.06308	Liters per second	Meters per minute	196.8	Feet per second
Grams	15.432	Grains	Meters per second	3.281	Feet per second
Grains	.0648	Grams	Miles	1.60935	Kilometers
Horsepower	33,000.0	Foot pounds per minute	Pounds	7,000.0	Grains
Horsepower	2,546.0	British thermal units per hour	Pounds of water (at 60F)	0.45359	Kilograms
Horsepower	42.42	British thermal units per minute	Pounds of water (at 60F)	0.01602	Cubic feet
Horsepower	1.014	Horsepower (metric)	Pounds of water (at 60F)	27.68	Cubic inches
Horsepower	0.7457	Kilowatts	Pounds of water (at 60F)	0.1198	Gallons
Horsepower (boiler)	33,475	British thermal units per hour	Pounds of water evaporated from and at 212F	0.284	Kilowatt-hours
Inches	2.540	Centimeters	Pounds of water evaporated from and at 212F	0.381	Horsepower hours
Inches of mercury (at 62F)	.03342	Atmospheres	Pounds of water evaporated from and at 212F	970.4	British thermal units
Inches of mercury (at 62F)	13.57	Inches of water (at 62F)	Pounds per square foot	4.883	Kilograms per square meter
Inches of mercury (at 62F)	1.131	Feet of water (at 62F)	Pounds per square inch	0.06804	Atmospheres
Inches of mercury (at 62F)	345.3	Kilograms per square meter	Pounds per square inch	2.309	Feet of water (at 62F)
Inches of mercury (at 62F)	70.73	Pounds per square foot	Pounds per square inch	2.0416	Inches of mercury (at 62F)
Inches of mercury (at 62F)	.4912	Pounds per square inch	Pounds per square inch	.0703	Kilograms per square centimeter
Inches of water (at 62F)	.002458	Atmospheres	Quarts	0.946	Liters
Inches of water (at 62F)	.07355	Inches of mercury	Square centimeters	.1550	Square inches
Inches of water (at 62F)	25.40	Kilograms per square meter	Square feet	.09290	Square meters
Inches of water (at 62F)	.03613	Pounds per square inch	Square inches	6.452	Square centimeters
Inches of water (at 62F)	5.202	Pounds per square foot	Square meters	10.765	Square feet
Kilograms	2.20462	Pounds	Temperature (C) + 273	1	Absolute temperature (C)
Kilogram-calories	3.968	British thermal units	Temperature (C) + 17.78	1.8	Temperature (F)
Kilograms per sq. cm.	14.220	Pounds per square inch	Temperature (F) + 460	1	Absolute temperature (F)
Kilograms per sq. meter	.2048	Pounds per square foot	Temperature (F) - 32	5-9	Temperature (C)
Kilometers	62137	Miles	Tons of refrigeration	12,000.0	British thermal units per hour
Kilowatts	56.92	British thermal units per minute	Tons of refrigeration	200.0	British thermal units per minute
Kilowatts	1.341	Horsepower	Tons of refrigeration	50.40323	Calories per minute
Kilowatt-hours	3,415.0	British thermal units	Watts	3.415	British thermal units per hour
Kilowatt-hours	860.5	Kilogram-calories	Watts	0.05692	British thermal units per minute
Latent heat of ice	143.33	British thermal units per pound	Watts	0.01434	British thermal units per minute
Liters	0.03531	Cubic feet	Watt-hours	3.415	British thermal units
Liters	61.02	Cubic inches	Watt-hours	0.8605	Kilogram-calories per min.
Liters	0.2642	Gallons			British thermal units
Meters	3.28083	Feet			Kilogram-calories
Meters	39.37	Inches			
Meters	1.094	Yards			

CIRCLES

Circumferences and Areas

Dia.	Circum.	Area	Dia.	Circum.	Area	Dia.	Circum.	Area
1/32	.09818	.00077	8	25.133	50.265	21	65.973	346.36
1/16	.19635	.00307	1/8	25.525	51.849	1/4	66.759	354.66
1/8	.39270	.01227	1/4	25.918	53.456	1/2	67.544	363.05
3/16	.58905	.02761	3/8	26.311	55.088	3/4	68.330	371.54
1/4	.78540	.04909	1/2	26.704	56.745	22	69.115	380.13
5/16	.98175	.07670	5/8	27.096	58.426	1/4	69.900	388.82
3/8	1.1781	.11045	3/4	27.489	60.132	1/2	70.686	397.61
7/16	1.3744	.15033	7/8	27.882	61.862	3/4	71.471	406.49
1/2	1.5708	.19635	9	28.274	63.617	23	72.257	415.48
9/16	1.7671	.24850	1/8	28.667	65.397	1/4	73.042	424.56
5/8	1.9635	.30680	1/4	29.060	67.201	1/2	73.827	433.74
11/16	2.1598	.37122	3/8	29.452	69.029	3/4	74.613	443.01
3/4	2.3562	.44179	1/2	29.845	70.882	24	75.398	452.39
13/16	2.5525	.51849	5/8	30.238	72.760	1/4	76.184	461.86
7/8	2.7489	.60132	3/4	30.631	74.662	1/2	76.969	471.44
15/16	2.9452	.69029	7/8	31.023	76.589	3/4	77.754	481.11
1	3.1416	.7854	10	31.416	78.540	25	78.540	490.87
1/8	3.5343	.9940	1/8	31.809	80.516	1/2	80.111	510.71
1/4	3.9270	1.2272	1/4	32.201	82.516	26	81.681	530.93
3/8	4.3197	1.4849	3/8	32.594	84.541	1/2	83.252	551.55
1/2	4.7124	1.7671	1/2	32.987	86.590	27	84.823	572.56
5/8	5.1051	2.0739	5/8	33.379	88.664	1/2	86.394	593.96
3/4	5.4978	2.4053	3/4	33.772	90.763	28	87.965	615.75
7/8	5.8905	2.7612	7/8	34.165	92.886	1/2	89.535	637.94
2	6.2832	3.1416	11	34.558	95.033	29	91.106	660.52
1/8	6.6759	3.5466	1/8	34.950	97.205	1/2	92.677	683.49
1/4	7.0686	3.9761	1/4	35.343	99.402	30	94.248	706.86
3/8	7.4613	4.4301	3/8	35.736	101.62	1/2	95.819	730.62
1/2	7.8540	4.9087	1/2	36.128	103.87	31	97.389	754.77
5/8	8.2467	5.4119	5/8	36.521	106.14	1/2	98.960	779.31
3/4	8.6394	5.9396	3/4	36.914	108.43	32	100.531	804.25
7/8	9.0321	6.4918	7/8	37.306	110.75	1/2	102.102	829.58
3	9.4248	7.0686	12	37.699	113.10	33	103.673	855.30
1/8	9.8175	7.6699	1/8	38.092	115.47	1/2	105.243	881.41
1/4	10.210	8.2958	1/4	38.485	117.86	34	106.814	907.92
3/8	10.603	8.9462	3/8	38.877	120.28	1/2	108.385	934.82
1/2	10.996	9.6211	1/2	39.270	122.72	35	109.956	962.11
5/8	11.388	10.321	5/8	39.663	125.19	1/2	111.527	989.80
3/4	11.781	11.045	3/4	40.055	127.68	36	113.097	1017.9
7/8	12.174	11.793	7/8	40.448	130.19	1/2	114.668	1046.3
4	12.566	12.566	13	40.841	132.73	37	116.239	1075.2
1/8	12.959	13.364	1/4	41.234	135.29	1/2	117.810	1104.5
1/4	13.352	14.186	1/2	42.412	143.14	38	119.381	1134.1
3/8	13.744	15.033	3/4	43.197	148.49	1/2	120.951	1164.2
1/2	14.137	15.904	14	43.982	153.94	39	122.522	1194.6
5/8	14.530	16.800	1/4	44.768	159.48	1/2	124.093	1225.4
3/4	14.923	17.721	1/2	45.553	165.13	40	125.664	1256.6
7/8	15.315	18.665	3/4	46.338	170.87	1/2	127.235	1288.2
5	15.708	19.635	15	47.124	176.71	41	128.805	1320.3
1/8	16.101	20.629	1/4	47.909	182.65	1/2	130.376	1352.7
1/4	16.493	21.648	1/2	48.695	188.69	42	133.518	1418.6
3/8	16.886	22.691	3/4	49.480	194.83	43	135.088	1452.2
1/2	17.279	23.758	16	50.265	201.06	1/2	136.659	1486.2
5/8	17.671	24.850	1/4	51.051	207.39	44	138.230	1520.5
3/4	18.064	25.967	1/2	51.836	213.82	1/2	139.801	1555.3
7/8	18.457	27.109	3/4	52.622	220.35	45	141.372	1590.4
6	18.850	28.274	17	53.407	226.98	1/2	142.942	1626.0
1/8	19.242	29.465	1/4	54.192	233.71	46	144.513	1661.9
1/4	19.635	30.680	1/2	54.978	240.53	1/2	146.084	1698.2
3/8	20.028	31.919	3/4	55.763	247.45	47	147.655	1734.9
1/2	20.420	33.183	18	56.549	254.47	1/2	149.226	1772.1
5/8	20.813	34.472	1/4	57.334	261.59	48	150.796	1809.6
3/4	21.206	35.785	1/2	58.119	268.80	1/2	152.367	1847.5
7/8	21.598	37.122	3/4	58.905	276.12	49	153.938	1885.7
7	21.991	38.485	19	59.690	283.53	1/2	155.509	1924.4
1/8	22.384	39.871	1/4	60.476	291.04	50	157.080	1963.5
1/4	22.776	41.282	1/2	61.261	298.65			
3/8	23.169	42.718	3/4	62.046	306.35			
1/2	23.562	44.179	20	63.617	322.06			
5/8	23.955	45.664	1/4	63.617	322.06			
3/4	24.347	47.173	1/2	64.403	330.06			
7/8	24.740	48.707	3/4	65.188	338.16			

Circumference = $2 \pi r = \pi d$

Area = $\pi r^2 = \frac{\pi d^2}{4}$

CONTENTS IN CUBIC FEET U.S. GALLONS OF PIPES AND CYLINDERS

Diam. in Inches	For 1 Foot in Length		Diam. in Inches	For 1 Foot in Length		Diam. in Inches	For 1 Foot in Length	
	Cubic Feet	U.S. Gallons		Cubic Feet	U.S. Gallons		Cubic Feet	U.S. Gallons
1/4	0.0003	0.0025	6-3/4	0.2485	1.859	19	1.969	14.73
5/16	0.0005	0.0040	7	0.2673	1.999	19-1/2	2.074	15.51
3/8	0.0008	0.0057	7-1/4	0.2867	2.145	20	2.182	16.32
7/16	0.0010	0.0078	7-1/2	0.3068	2.295	20-1/2	2.292	17.15
1/2	0.0014	0.0102	7-3/4	0.3276	2.450	21	2.405	17.99
9/16	0.0017	0.0129	8	0.3491	2.611	21-1/2	2.521	18.86
5/8	0.0021	0.0159	8-1/4	0.3712	2.777	22	2.640	19.75
11/16	0.0026	0.0193	8-1/2	0.3941	2.948	22-1/2	2.761	20.66
3/4	0.0031	0.0230	8-3/4	0.4176	3.125	23	2.885	21.58
13/16	0.0036	0.0269	9	0.4418	3.305	23-1/2	3.012	22.53
7/8	0.0042	0.0312	9-1/4	0.4667	3.491	24	3.142	23.50
15/16	0.0048	0.0359	9-1/2	0.4922	3.682	25	3.409	25.50
1	0.0055	0.0408	9-3/4	0.5185	3.879	26	3.687	27.58
1-1/4	0.0085	0.0638	10	0.5454	4.080	27	3.976	29.74
1-1/2	0.0123	0.0918	10-1/4	0.5730	4.286	28	4.276	31.99
1-3/4	0.0167	0.1249	10-1/2	0.6013	4.498	29	4.587	34.31
2	0.0218	0.1632	10-3/4	0.6303	4.715	30	4.909	36.72
2-1/4	0.0276	0.2066	11	0.6600	4.937	31	5.241	39.21
2-1/2	0.0341	0.2550	11-1/4	0.6903	5.164	32	5.585	41.78
2-3/4	0.0412	0.3085	11-1/2	0.7213	5.396	33	5.940	44.43
3	0.0491	0.3672	11-3/4	0.7530	5.633	34	6.305	47.16
3-1/4	0.0576	0.4309	12	0.7854	5.875	35	6.681	49.98
3-1/2	0.0668	0.4998	12-1/2	0.8522	6.375	36	7.069	52.88
3-3/4	0.0767	0.5738	13	0.9218	6.895	37	7.467	55.86
4	0.0873	0.6528	13-1/2	0.9940	7.436	38	7.876	58.92
4-1/4	0.0985	0.7369	14	1.069	7.997	39	8.296	62.06
4-1/2	0.1104	0.8263	14-1/2	1.147	8.578	40	8.727	65.28
4-3/4	0.1231	0.9206	15	1.227	9.180	41	9.168	68.58
5	0.1364	1.020	15-1/2	1.310	9.801	42	9.621	71.97
5-1/4	0.1503	1.125	16	1.396	10.44	43	10.085	75.44
5-1/2	0.1650	1.234	16-1/2	1.485	11.11	44	10.559	78.99
5-3/4	0.1803	1.349	17	1.576	11.79	45	11.045	82.62
6	0.1963	1.469	17-1/2	1.670	12.49	46	11.541	86.33
6-1/4	0.2131	1.594	18	1.767	13.22	47	12.048	90.13
6-1/2	0.2304	1.724	18-1/2	1.867	13.96	48	12.566	94.00

One cubic foot of water at 39.1 degrees F. weighs 62.4245 pounds.
 One cubic foot of air at 32 degrees F., atmospheric pressure, weighs 0.08073 pound.
 One pound of water at 39.1 degrees F. has a volume of 0.01602 cubic foot.
 One pound of air at 32 degrees F., atmospheric pressure, has a volume of 12.387 cubic feet.
 One gallon of water at 62 degrees F. weighs 8.336 pounds.
 One pound of water at 62 degrees F. has a volume of 0.1199 U.S. gallon.

ZONING MADE EASY

RULES OF THUMB

FLOW RATE

$$\frac{\text{Net Btuh Load}}{10,000} = \text{Flow Rate}$$

MAXIMUM FLOW RATE

Pipe Size (Copper)	Maximum Flow Rate
1/2"	1 1/2 gpm
3/4"	4 gpm
1"	8 gpm
1 1/4"	14 gpm

MAXIMUM FLOW RATE & HEAT CARRYING CAPACITY

Pipe Size (Copper)	Maximum Flow Rate	Heat Carrying Capacity
1/2"	1 1/2 gpm	15,000 Btuh
3/4"	4 gpm	40,000 Btuh
1"	8 gpm	80,000 Btuh
1 1/4"	14 gpm	140,000 Btuh

(Based on a 20-degree temperature drop across the system)

MAXIMUM LENGTH OF FIN-TUBE BASEBOARD LOOP

Baseboard Size Size (Copper)	Typical Btuh Per Linear Foot	Maximum Length of Baseboard Loop
1/2"	600	25 feet
3/4"	600	67 feet
1"	770	104 feet
1 1/4"	790	177 feet

(Based on 180-degree average water temperature and
a 20-degree temperature drop across the system)

"PUMP HEAD"

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Measure the longest run in feet. 2. Add 50% to this. | <ol style="list-style-type: none"> 3. Multiply that by .04, and 4. That's the pump head! |
|--|--|

CHAPTER 4 - INSTALLED RADIATION: DETERMINING HEAT LOAD

HEAT LOSSES FROM BARE STEEL PIPE

Based On 70° Surrounding Air

Diameter of Pipe, Inches	Temperature of Pipe, Deg. F					
	100	120	150	180	210	240
	Heat Loss per Lineal Foot of Pipe, BTU per Hour					
1/2	13	22	40	60	82	106
3/4	15	27	50	74	100	131
1	19	34	61	90	123	160
1¼	23	42	75	111	152	198
1½	27	48	85	126	173	224
2	33	59	104	154	212	275
2½	39	70	123	184	252	327
3	46	84	148	221	303	393
3½	52	95	168	250	342	444
4	59	106	187	278	381	496
5	71	129	227	339	464	603
6	84	151	267	398	546	709
8	107	194	341	509	697	906
10	132	238	420	626	857	1114
12	154	279	491	732	1003	1305
14	181	326	575	856	1173	1527
16	203	366	644	960	1314	1711
18	214	385	678	1011	1385	1802
20	236	426	748	1115	1529	1990

HEAT LOSSES FROM BARE TARNISHED COPPER TUBE

Based On 70° Surrounding Air

Diameter of Pipe, Inches	Temperature of Pipe, Deg. F					
	100	120	150	180	210	240
	Heat Loss per Lineal Foot of Pipe, BTU per Hour					
1/4	4	8	14	21	29	37
3/8	6	10	18	28	37	48
1/2	7	13	22	33	45	59
5/8	8	15	26	39	53	68
3/4	9	17	30	45	61	79
1	11	21	37	55	75	97
1¼	14	25	45	66	90	117
1½	16	29	52	77	105	135
2	20	37	66	97	132	171
2½	24	44	78	117	160	206
3	28	51	92	136	186	240
3½	32	59	104	156	212	274
4	36	66	118	174	238	307
5	43	80	142	212	288	373
6	51	93	166	246	336	432
8	66	120	215	317	435	562
10	80	146	260	387	527	681
12	94	172	304	447	621	802

RADIATOR RATINGS

The output of a radiator is measured in square feet of direct radiation. To determine the number of square feet of direct radiation in a radiator

1. Identify the style of radiator—See Fig. 1 below.
2. Measure the height and width of the radiator.
3. Count the number of tubes in a section.
4. Count the number of sections.
5. Determine the square feet of radiation per section from the appropriate table and multiply by the number of sections.

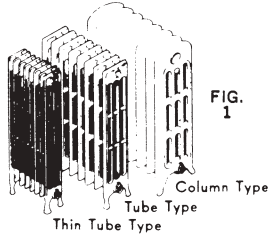


FIG. 1

Fig. 1 shows the relative sizes of radiator styles. All are four tube, eight section radiators but each rating is different.

EXAMPLE

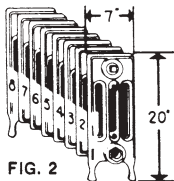


FIG. 2






Fig. 2 shows a tube type radiator, 20" high by 7" wide. There are four tubes per section and eight sections. The table on page four shows this size radiator has $2\frac{1}{4}$ square feet of radiation per section. $2\frac{1}{4}$ times 8 (the number of sections) equals 18 square feet of direct radiation in the radiator.

NOTE: All radiator dimensions and ratings in this booklet are approximate. Ratings should be used for checking the total radiation connected to an existing boiler.






OLD STYLE COLUMN RADIATORS SQ. FT. OF RADIATION PER SECTION

	NO. OF COLUMNS					
	1	2	3	4	5	6
Width →	4½"	7¾"	9"	11½"	12½"	12½"
Height In.						
45"	3½	5	6	10	—	—
38"	3	4	5	8	10	—
32"	2½	3½	4½	6½	8½	—
26"	2	2¾	3¾	5	7	7
23"	1¾	2½	3¼	4½	—	—
22"	1¾	2¼	3	4	6	6
20"	1½	2	2¾	3½	5	5
18"	1½	1¾	2¼	3	5	4½
17"	—	—	—	—	—	4
16"	—	—	—	—	4	3¾
15"	—	1½	—	—	—	—
14"	—	—	—	—	4	3
13"	—	—	—	—	3	3

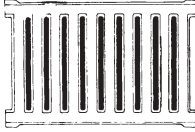
TUBE TYPE RADIATORS
SQ. FT. OF RADIATION PER SECTION

		NO. OF TUBES				
		3	4	5	6	7
Width→		 5"	 7"	 8¾"	 9¾"	 12½"
Height In.						
38"		3½	4¼	5	6	—
36"		3½	4¼	5	6	7
32"		3	3½	4⅓	5	6
26"		2⅓	2¾	3½	4	5
23"		2	2½	3	3½	4½
22"		—	—	—	—	4½
20"		1¾	2¼	2⅔	3	3⅔
18"		—	—	—	—	3½
17"		—	—	—	—	3
16"		—	—	—	—	3
14"		—	—	—	—	2½

THIN TUBE RADIATORS
SQ. FT. OF RADIATION PER SECTION

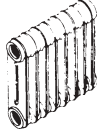
		NO. OF TUBES				
		2	3	4	5	6
Width→		 3½"	 4"	 4¾"	 6"	 7⅞"
Height In.						
38"		2.5	2.6	—	—	—
32"		2.0	2.4	—	—	3.7
26"		—	—	2.4	3.0	3.0
25"		1.6	1.6	2.0	—	3.0
23"		—	—	—	2.1	—
22"		1.3	1.4	1.8	—	—
20"		—	—	1.8	—	2.3
19"		1.1	1.2	1.6	—	2.3
17"		—	—	—	2.0	—

WALL TYPE RADIATORS



Size	Sq. Ft. Per Radiator
13½" x 17" x 3"	5
13½" x 21" x 3"	6
13½" x 22" x 3"	7
13½" x 29" x 3"	9

SECTIONAL WALL TYPE RADIATORS



Height	37"	26½"	21½"	15"	13⅞"
Sq. Ft. Radiation Per Section	2½	1¾	1½	1	¾

RADIATOR RATING STANDARDS

A SQUARE FOOT OF STEAM RADIATION is based on a heat emission of 240 BTU per hour per square foot, with standard 70° F. air temperature and 215° F. steam temperature in the radiator. A SQUARE FOOT OF WATER RADIATION is based on a heat emission of 150 BTU per hour per square foot, with standard 70° F. air temperature and an average water temperature in the radiator of 170° F.

A different rate of heat emission will be obtained when the average water temperature in the radiator is higher or lower than 170° F. See table below.

EXAMPLE: A structure has a calculated heat loss of 63,000 BTU and an average water temperature in the radiators of 200° F. As shown in the heat emission table, with 200° F. average water temperature, the heat emission is 210 BTU per square foot of radiation. Therefore the footage which must be used in selecting radiators is 300 sq. ft. (63,000 ÷ 210 = 300). Select the boiler on 63,000 BTU net rating.

HEAT EMISSION based on Room Temperature of 70° F.

AVERAGE WATER TEMP. IN RADIATORS °F							
150	160	170	180	190	200	210	215
HEAT EMISSION BTU PER HOUR SQ. FT.							
110	130	150	170	190	210	230	240

WEIL-McLAIN BASEBOARD RADIATION RATINGS

Capacities per Lineal Foot in BTU/Hr. with 65° F. Entering Air

CAST IRON BASEBOARD

MODEL	STEAM RATING SQ. FT. STEAM @ 215° F.	WATER FLOW RATE — 500 LBS./HR. OR 1 GPM						
		AVERAGE WATER TEMPERATURE BETWEEN INLET AND OUTLET — °F.						
		150	160	170	180	190	200	215
No. 9	3.35	390	450	510	570	640	700	800

CONVECTOR BASEBOARD

MODEL	WATER FLOW RATE — 500 LBS./HR. OR 1 GPM							
	AVERAGE WATER TEMPERATURE BETWEEN INLET AND OUTLET — °F.							
	170	180	190	200	210	220	230	240
Model 75 WL-3 (¾" Tube)								
THERMA TRIM	530	600	670	740	810	870	—	—
Model 75 H (¾" Tube)								
HIGH TRIM	680	760	850	940	1,030	1,110	1,200	1,290

CHAPTER 5 - WATER CONTENT EXISTING RADIATION/PIPING

A. RADIATION:

Based on Sq. Ft. Rating	Water Content/Gal.	Weight/Lbs.
Slenderized Radiators	0.066	4.5
Large Tube Radiators	0.103	5.25
Column Radiators	0.188	7.0
Convectors (Non-Ferrous)	0.004	1.5
Convectors (Cast Iron)	0.04	3.4
Radiant Radiators	0.066	5.0
Base-Ray (Cast Iron Baseboard)	0.066	4.4

B. STEEL AND WROUGHT IRON PIPE (STD. WGT.)

Nominal Size: Inches	Based On Lineal Foot	
	Water Content/Gal.	Weight/Lbs.
1/2"	.016	.132
3/4"	.028	.231
1"	.045	.375
1 1/4"	.078	.648
1 1/2"	.106	.883
2"	.174	1.455
2 1/2"	.249	2.076
3"	.384	3.205
4"	.661	5.519
5"	1.039	8.662
6"	1.501	12.510

C. COPPER TUBING (TYPE L)

Nominal Size: Inches	Based on Lineal Foot	
	Water Content/Gal.	Weight/Lbs.
3/8"	.007	.063
1/2"	.012	.101
5/8"	.018	.151
3/4"	.025	.210
1"	.043	.357
1 1/4"	.065	.544
1 1/2"	.092	.770
2"	.161	1.340

D. WATER CONVERSION FACTORS

Lbs. of Water x 0.12 = Gallons

Gallons of Water x 8.33 = Lbs.

Lbs. of Water x 27.68 = Cubic Inches

Gallons of Water x 231 = Cubic Inches

Cubic Inches ÷ 1728 = Cubic Feet

CHAPTER 7 - FUEL CONSUMPTION AND ENERGY COST

There are several ways to calculate the operational cost of a specific boiler in a particular location. The accuracy of each will depend on the attention one gives the many variables.

Two popular methods are the “bin” and “degree-day”. Though the “bin” method has the potential to be more accurate, it is more complicated and necessary weather data is not readily available. Discussion will be limited to the “Degree-Day” method.

The “Degree-Day” method is not without controversy. Historically, the reference temperature is 65°. This assumes that a building with average insulation and a thermostat set at 70° will cause a boiler to begin operation when outdoor temperature falls below 65°. Overlooked variables could be sunshine, wind, heavier insulation, different thermostat setting.

WHAT IS A DEGREE DAY?

When the outside temperature falls below 65°F, heat will be required to maintain the temperature within the building. The average outside temperature is estimated by adding the high and low temperature for a given day and dividing by two. (Example: A high of 40°F and a low of 20°F would be equivalent to a 30°F average temperature.) “Degree Days” are defined as the difference between the average temperature and the 65°F reference temperature. Therefore, 65°F minus 30°F equals 35 “Degree Days”.

$$\text{Degree Days} = 65 - (\text{high} + \text{low}) \div 2$$

FUEL CONSUMPTION

In order to determine fuel usage the D.D. is used in the following equation:

$$F = \frac{HL \times 24 \times DD}{E \times P \times T.D.}$$

HL	=	Heating Load (Btuh)
DD	=	Degree Day
24	=	Hours in a day
E	=	Boiler Efficiency (AFUE)
P	=	Heating value of fuel (Btu)
T.D.	=	Design temperature difference (inside-outside)
F	=	Annual fuel consumption

The Wind Chill Factor

Simple air temperature is not a reliable indicator of how we may feel outdoors. Other weather elements such as humidity, sunshine and wind speed all influence the “real” temperature. How do you measure wind speed without an instrument? Roughly, a wind speed up to 12 mph puts leaves in motion and can just be felt on the face . . . 13-24 mph moves small branches, raises dust, etc. . . . 25-30 mph makes wires whistle and moves large branches . . . 30-40 mph makes whole trees move and is difficult to walk against. This chart shows you must never underestimate the effect of the wind on outside temperatures. Obviously, winds also have relative effects on inside temperatures.

Wind Chill Chart

		Wind in Miles Per Hour									
		5	10	15	20	25	30	35	40	45	50
Current Temperature	35	33	21	16	12	7	5	3	1	1	0
	30	27	16	11	3	0	-2	-4	-4	-6	-7
	25	21	9	1	-4	-7	-11	-13	-15	-17	-17
	20	16	2	-6	-9	-15	-18	-20	-22	-24	-24
	15	12	-2	-11	-17	-22	-26	-27	-29	-31	-31
	10	7	-9	-18	-24	-29	-33	-35	-36	-38	-38
	5	1	-15	-25	-32	-37	-41	-43	-45	-46	-47
	0	-6	-22	-33	-40	-45	-49	-52	-54	-54	-56
	-5	-11	-27	-40	-46	-52	-56	-60	-62	-63	-63
	-10	-15	-31	-45	-52	-58	-63	-67	-69	-70	-70
	-15	-20	-38	-51	-60	-67	-70	-72	-76	-78	-79
	-20	-26	-45	-60	-68	-75	-78	-83	-87	-87	-88
	-25	-31	-52	-65	-76	-83	-87	-90	-94	-94	-96
	-30	-35	-58	-70	-81	-89	-94	-98	-101	-101	-103
	-35	-41	-64	-78	-88	-96	-101	-105	-107	-108	-110
-40	-47	-70	-85	-96	-104	-109	-113	-116	-118	-120	
-45	-54	-77	-90	-103	-112	-117	-123	-128	-128	-128	

**Radiant Panel Association
QUICK REFERENCE SHEET
to RPA Guidelines for Hydronic Radiant Floor Heating**

Special Insulation Considerations:

	Application	Min. R-Value	Coverage/Comment
Slab on Grade	Alternate #1	*(Ti-To) 0.125	perimeter to below frost line 4' horizontal or vertical at perimeter under entire slab
	Alternate #2	R-10	
	Conductive Soil	R-10	
Suspended Floors Over Heated Space	Hard Surface	R-9	under entire floor w/ 2" air gap
	Carpeted Surface	R-13	under entire floor w/ 2" air gap
Over Unheated Space	Hard Surface	R-13	under entire floor w/ 2" air gap
	Carpeted Surface	R-19	under entire floor w/ 2" air gap
Walls With Panels	outside wall	R-13	entire wall
	inside wall	optional	
Ceiling With Panels	inside ceiling	R-11	entire ceiling above panel
	outside ceiling	R-30	entire ceiling above panel

*R-value = Inside Temperature - Outdoor Temperature x 0.125

Pressure Testing Embedded Tubing - 100 PSI for at least 30 minutes

Floor Surface Temperatures - 85°F maxi. in prolonged foot contact areas
90°F max. other than prolonged foot contact areas
85°F max. on solid or laminated hardwood flooring

Fluid Temperatures - 140° max. in gypsum based thermal mass
160° max. underside of wood subfloor
180° max. underside of wood subfloor when approved by
tubing manufacturer's design methods

Floor Covering - R-value not to exceed design requirement

Tube Placement -

Structural Slab 2" min. below surface, no tube joints in slab,
sleeved a min. of 4" either side of expansion joint

Non-structural 3/4" underlayment over highest point in tube
1/8" min. gap between butt ends of aluminum plates
no inaccessible tube joints

Joist Space 1/8" min. gap between butt ends of aluminum plates
2" air gap below tube except where aluminum plates are used

Tube Length -

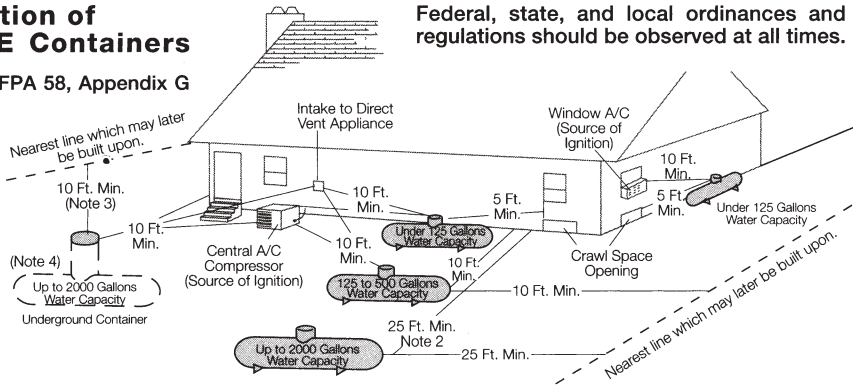
<u>Tube Size</u>	<u>Recommended</u>		<u>Maximum</u>
1/4" I.D. tubing	100 ft.	125 ft.	
3/8" I.D. tubing	200 ft.	250 ft.	
1/2" I.D. tubing	250 ft.	350 ft.	
5/8" I.D. tubing	400 ft.	500 ft.	
3/4" I.D. tubing	500 ft.	600 ft.	
1" I.D. tubing	750 ft.	750 ft.	

Oxygen Permeation - Oxygen barrier tube, less than 0.1 gram/m³/day at 40°
Three options Heat Exchanger to isolate non-oxygen barrier tube
Water treatment to inhibit corrosion due to oxygen

Location of ASME Containers

From NFPA 58, Appendix G

Federal, state, and local ordinances and regulations should be observed at all times.



Notes:

- 1) Regardless of its size, any ASME tank filled on-site must be located so that the filling connection and fixed liquid level gauge are at least 10 feet from external source of ignition (i.e. open flame, window A/C, compressor, etc.), intake to direct vented gas appliance or intake to a mechanical ventilation system.
- 2) May be reduced to 10 feet minimum for a single container of 1200 gallons water capacity or less if it is located at least 25 feet from any other LP-Gas container of more than 125 gallons water capacity.
- 3) Minimum distances from underground containers shall be measured from the relief valve and filling or level gauge vent connection at the container, except that no part of an underground container shall be less than 10 feet from a building or line of adjoining property which may be built upon.
- 4) Where the container may be subject to abrasive action or physical damage due to vehicular traffic or other causes, it must be either a) placed not less than 2 feet below grade; b) otherwise protected against such physical damage.

Table 4 — Second, Single, or Integral Twin Stage Pipe Sizing

11 Inches Water Column Inlet with a 1/2 Inch Water Column Drop
 Maximum capacity of pipe or tubing in thousands of BTU/hr of LP-Gas

Size of Pipe or Copper Tubing, Inches	Length of Pipe or Tubing, Feet *									
	10	20	30	40	50	60	70	80	90	100
Copper Tubing (O.D.)	3/8	49	34	27	23	20	19	—	—	—
	1/2	110	76	61	52	46	42	38	36	33
	5/8	206	141	114	97	86	78	71	67	62
	3/4	348	239	192	164	146	132	120	113	105
	7/8	536	368	296	253	224	203	185	174	161
Pipe Size	1/2	291	200	161	137	122	110	102	94	87
	3/4	608	418	336	287	255	231	212	198	185
	1	1146	788	632	541	480	435	400	372	349
	1-1/4	2353	1617	1299	1111	985	892	821	764	717
	1-1/2	3525	2423	1946	1665	1476	1337	1230	1144	1074
	2	6789	4666	3747	3207	2842	2575	2369	2204	2068

		125	150	175	200	225	250	275	300	350	400
Copper Tubing (O.D.)	3/8	—	—	—	—	—	—	—	—	—	—
	1/2	—	—	—	—	—	—	—	—	—	—
	5/8	—	—	—	—	—	—	—	—	—	—
	3/4	—	—	—	—	—	—	—	—	—	—
	7/8	—	—	—	—	—	—	—	—	—	—
Pipe Size	1/2	74	67	62	58	54	51	48	46	43	40
	3/4	155	141	129	120	113	107	101	97	89	83
	1	292	265	244	227	213	201	191	182	167	156
	1-1/4	600	544	500	465	437	412	392	374	344	320
	1-1/2	899	815	749	697	654	618	587	560	515	479
	2	1731	1569	1443	1343	1260	1190	1130	1078	992	923

* Total length of piping from outlet of regulator to appliance furthest away.

Data Calculated per NFPA #54 & 58.

LIQUEFIED PETROLEUM GAS CODE

Table 12.14 Maximum Capacity of CSST in Thousands of Btu per Hour of Undiluted Liquefied Petroleum Gases at a Pressure of 11-in. Water Column and a Pressure Drop of 0.5-in. Water Column (based on a 1.52 specific gravity gas)

Size of Pipe or Copper Tubing, Inches	EHD* Flow Designation	Tubing Length, ft																
		5	10	15	20	25	30	40	50	60	70	80	90	100	150	200	250	300
3/8	13	72	50	39	34	30	28	23	20	19	17	15	15	14	11	9	8	8
3/8	15	99	69	55	49	42	39	33	30	26	25	23	22	20	15	14	12	11
3/8	18	181	129	104	91	82	74	64	58	53	49	45	44	41	31	28	25	23
1/2	19	211	150	121	106	94	87	74	66	60	57	52	50	47	36	33	30	26
1/2	23	355	254	208	183	164	151	131	118	107	99	94	90	85	66	60	53	50
3/4	25	426	303	248	216	192	177	153	137	126	117	109	102	98	75	69	61	57
1	30	744	521	422	365	325	297	256	227	207	191	178	169	159	123	112	99	90
1	31	863	605	490	425	379	344	297	265	241	222	208	197	186	143	129	117	107

Note: Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (ft) of tubing and n is the number of additional fittings or bends.

*EHD — equivalent hydraulic diameter — a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Source: NFPA 54, *National Fuel Gas Code*, 1999 edition, Table 9.29.

307.2 Cutting, notching or bored holes. A framing member shall not be cut, notched or bored in excess of limitations specified in the *International Building Code*.

❖ Cutting, notching or hole boring of structural members should be avoided whenever possible. The code recognizes that it is occasionally necessary to cut, notch or bore through studs, joists, beams, rafters or other structural members to install pipes, plumbing fixtures and appliances [see Figures 307.2(1) and 307.2(2)]. In order to maintain the integrity and load-carrying capacity of these structural members, the IBC is referenced to regulate the size and location of holes, notches, and other such modifications (see IBC Sections 2308.8.2 and 2308.9.10). If a structural member is to be modified beyond what is specifically permitted by the IBC, a structural analysis performed by a registered design professional and approved by the code official would be necessary to determine the effect that an alteration has had or will have on the load-carrying capacity of that structural member. Clearly, this should be considered before such alteration is made. Thoughtless cutting can result in an unnecessary hazard and expensive repair or replacement of improperly modified structural members.

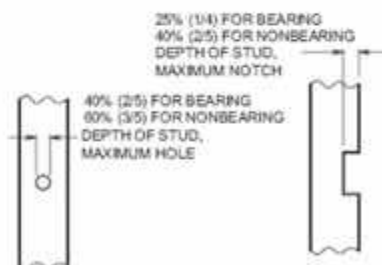
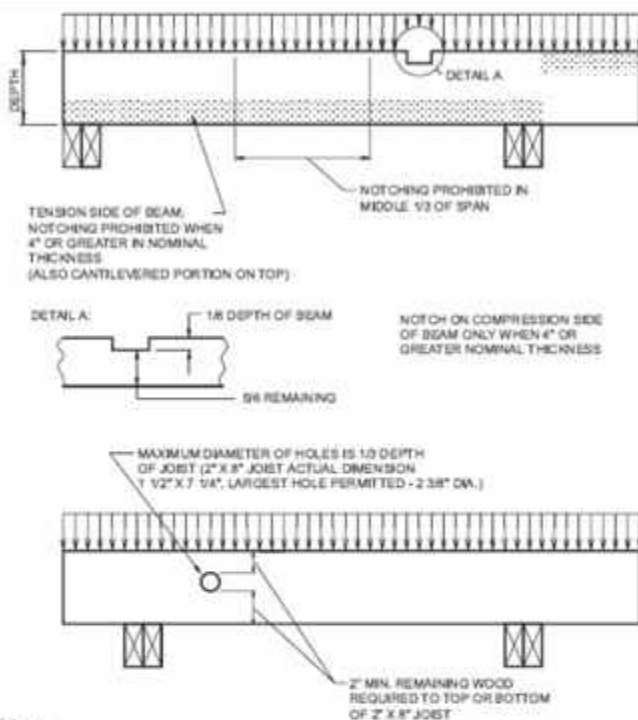


Figure 307.2(1)
NOTCHES OR HOLES IN WOOD STUDS



For Scale: 1 inch = 25.4 mm.

Figure 307.2(2)
HOLES AND NOTCHES IN WOOD JOISTS

307.3 Penetrations of floor/ceiling assemblies and fire-resistance-rated assemblies. Penetrations of floor/ceiling assemblies and assemblies required to have a fire-resistance rating shall be protected in accordance with the *International Building Code*.

❖ This section provides the requirement for the protection of penetrations and openings necessary for plumbing pipe in building assemblies that are required to be fire-resistance rated. In addition to maintaining the structural integrity of walls, floors, ceilings and roofs when these elements are penetrated by the plumbing pipe, the penetrations must also be protected to prevent the passage of fire and other products of combustion through the fire-resistance-rated assembly because of the pipe penetrating the assembly. These penetrations must be protected in accordance with the IBC [see Sections 711 and 712 of the IBC and Figures 307.3(1) through 307.3(4)].

[B] 307.4 Alterations to trusses. Truss members and components shall not be cut, drilled, notched, spliced or otherwise altered in any way without written concurrence and approval of a registered design professional. Alterations resulting in the addition of loads to any member (e.g., HVAC equipment, water heater) shall not be permitted without verification that the truss is capable of supporting such additional loading.

❖ Trusses are engineered products, and any alteration to specific elements may prevent the truss from performing as intended. The code does not permit drilling and notching of truss members and components without documentation that the design has taken this possibility into account. Additionally, trusses are designed to resist specific loads; changing the loading on the truss or on any of its members should not be done without approval of a registered design professional.

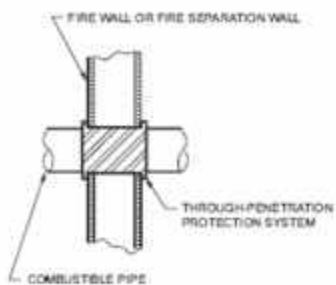


Figure 307.3(1)
COMBUSTIBLE PIPE PENETRATION OF FIRE WALL

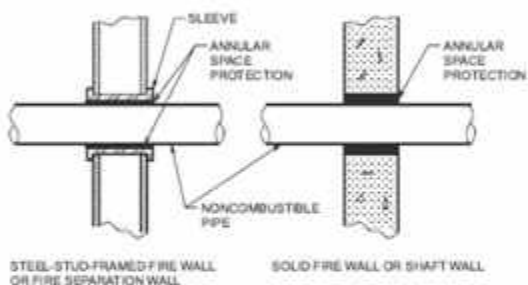


Figure 307.3(2)
ANNULAR SPACE PROTECTION

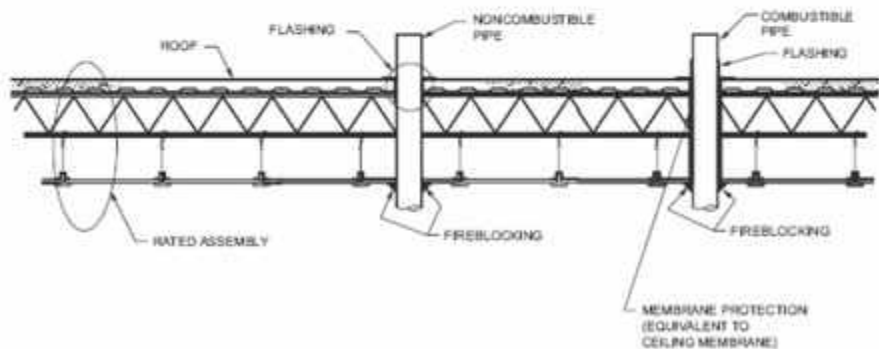


Figure 307.3(3)
PIPE PENETRATION OF FIRE-RESISTANCE-RATED ROOF/CEILING ASSEMBLY



HTX & SXHT Series Hydronic Expansion Tanks

QUICK SIZING GUIDE				
Boiler Output 1000's BTUH	Copper Baseboard & Radiant	Type of Radiation		
		Convectors & Unit Heaters	Cast Iron	
			Radiators	Baseboard
25	HTX 15	HTX 15	HTX 15	HTX 15
50	HTX 15	HTX 30	HTX 30	HTX 30
75	HTX 30	HTX 30	HTX 60	HTX 60
100	HTX 30	HTX 30	HTX 60	HTX 60
125	HTX 30	HTX 60	HTX 60	HTX 60
150	HTX 30	HTX 60	HTX 90	HTX 90
175	HTX 60	HTX 60	HTX 90	HTX 90
200	HTX 60	HTX 60	HTX 90	HTX 90
250	SXHT 30	SXHT 30	SXHT 40	SXHT 30
300	SXHT 30	SXHT 40	SXHT 40	SXHT 30
350	SXHT 30	SXHT 40	SXHT 60	SXHT 40
400	SXHT 30	SXHT 60	SXHT 90	SXHT 40
500	SXHT 40	SXHT 60	SXHT 90	SXHT 40
600	SXHT 40	SXHT 90	SXHT 90	SXHT 60
700	SXHT 60	SXHT 90	SXHT 90	SXHT 60
800	SXHT 60	SXHT 110	SXHT 110	SXHT 90
900	SXHT 60	SXHT 110	SXHT 110	SXHT 90
1000	SXHT 90	SXHT 110	SXHT 110	SXHT 90

Sizing recommendations based on average size systems.

Fill pressure 12 PSI. Relief valve 30 PSI.

Average system water temperature 200°F.

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HTX 30	VR30	30	ET-30	ET-5	XT-30	HXT-30
HTX 60	VR60	60	ET-60	ET-7	XT-60	HXT-60
HTX 90	VR90	90	ET-90	ET-14	XT-90	HXT-90
SXHT 30	SXVR30	SX30	N/A	ET-15	XTV-30	N/A
SXHT 40	SXVR40	SX40	N/A	ET-20	XTV-40	N/A
SXHT 60	SXVR60	SX60	N/A	ET-36	XTV-60	N/A
SXHT 90	SXVR90	SX90	N/A	ET-52	XTV-90	N/A
SXHT 110	SXVR110	SX110	N/A	N/A	XTV-110	N/A
SXHT 160	SXVR160	SX160	N/A	ET-96	XTV-160	N/A

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Water Heater Size/ Volume	Maximum Water Temperature			
	130°F	140°F	160°F	180°F
30 gal	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8
40 gal	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8
50 gal	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8	PH-12 or WH-18
60 gal	PH-5 or WH-8	PH-5 or WH-8	PH-5 or WH-8	PH-12 or WH-18
80 gal	PH-5 or WH-8	PH-12 or WH-18	PH-12 or WH-18	PH-12 or WH-18
100 gal	PH-12 or WH-18	PH-12 or WH-18	PH-12 or WH-18	WH-32
120 gal	PH-12 or WH-18	PH-12 or WH-18	PH-12 or WH-18	WH-32
150 gal	PH-12 or WH-18	PH-12 or WH-18	WH-32	WH-32
175 gal	PH-12 or WH-18	WH-32	WH-32	WHV-50
200 gal	WH-32	WH-32	WHV-50	WHV-50
240 gal	WH-32	WH-32	WHV-50	WHV-75
260 gal	WH-32	WHV-50	WHV-50	WHV-75
280 gal	WH-32	WHV-50	WHV-75	WHV-75
300 gal	WHV-50	WHV-50	WHV-75	WHV-120
350 gal	WHV-50	WHV-50	WHV-75	WHV-120
400 gal	WHV-50	WHV-75	WHV-120	WHV-120

Based on total water heater recovery from 40°F.

Based on water supply pressure of 60 PSIG.

Relief valve set at 150 PSIG.

Adjust tank precharge to equal incoming water pressure.

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PH-12 or WH-18	ST-12	PET or DET-12	ETC-5X	DXT-18	PT-12	WXTP-18 or XT18
WH-32	ST-25V	PET or DET-25	ETC-7X	DXT-35	PT-25V	WXTP-32
WHV-50	ST-30V	PET or DET-30	ETC-14X	DXT-50	PT-30V	WXTP-50V
WHV-75	ST-42V	N/A	N/A	N/A	PT-42V	WXTP-75V
WHV-120	ST-60V	N/A	N/A	N/A	PT-60V	WXTP-120V
WHV-165	ST-80V	N/A	N/A	N/A	PT-80V	WXTP-165V
WHV-320	ST-210V	N/A	N/A	N/A	PT-210V	WXTP-320V

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CELSIUS TO FAHRENHEIT CONVERSION CHART

Celsius	Fahrenheit	Celsius	Fahrenheit	Celsius	Fahrenheit	Celsius	Fahrenheit
0.1	32.18	20	68	50	122	80	176
0.2	32.36	21	69.8	51	123.8	81	177.8
0.3	32.54	22	71.6	52	125.6	82	179.6
0.4	32.72	23	73.4	53	127.4	83	181.4
0.5	32.9	24	75.2	54	129.2	84	183.2
0.6	33.08	25	77	55	131	85	185
0.7	33.26	26	78.8	56	132.8	86	186.8
0.8	33.44	27	80.6	57	134.6	87	188.6
0.9	33.62	28	82.4	58	136.4	88	190.4
1	33.8	29	84.2	59	138.2	89	192.2
2	35.6	30	86	60	140	90	194
3	37.4	31	87.8	61	141.8	91	195.8
4	39.2	32	89.6	62	143.6	92	197.6
5	41	33	91.4	63	145.4	93	199.4
6	42.8	34	93.2	64	147.2	94	201.2
7	44.6	35	95	65	149	95	203
8	46.4	36	96.8	66	150.8	96	204.8
9	48.2	37	98.6	67	152.6	97	206.6
10	50	38	100.4	68	154.4	98	208.4
11	51.8	39	102.2	69	156.2	99	210.2
12	53.6	40	104	70	158	100	212
13	55.4	41	105.8	71	159.8	200	392
14	57.2	42	107.6	72	161.6	300	572
15	59	43	109.4	73	163.4	400	752
16	60.8	44	111.2	74	165.2	500	932
17	62.6	45	113	75	167	600	1112
18	64.4	46	114.8	76	168.8	700	1292
19	66.2	47	116.6	77	170.6	800	1472
		48	118.4	78	172.4	900	1652
		49	120.2	79	174.2	1000	1832

For greater accuracy use formula below:

To convert from Celsius to Fahrenheit:

$$?F = (9/5)?C + 32$$

To convert from Fahrenheit to Celsius:

$$?C = (5/9) \times (?F - 32)$$

?C = temperature in degrees Celsius

?F = temperature in degrees Fahrenheit

Maine Home Construction Contracts

The Maine Home Construction Contracts Act requires you use a written contract with specific provisions whenever the construction or repair contract is for more than \$3,000. For example, the contract must limit any down payment to no more than one third (1/3) of the total price and the contract must include an express warranty of good workmanship. **A sample contract can be found at www.maine.gov/ag at chapter 18. Another important feature of this statute is that you are now required to attach a copy of the AG's "consumer protection information on home construction and repair, which includes information on contractors successfully sued by the State" and the Statute also requires a clear and conspicuous notice on your contract strongly advising the consumer to visit the AG website at www.maine.gov/ag or telephone the AG at 1-800-436-2131.**

§ 1487. Home Construction Contracts Any home construction contract for more than \$3,000 in materials or labor must be in writing and must be signed by both the home construction contractor and the homeowner or lessee. Both the contractor and the homeowner or lessee shall receive a copy of the executed contract prior to any work performance. This basic contract must contain the entire agreement between the homeowner or lessee and the home construction contractor and must contain at least the following parts:

1. Names of parties. The name, address and phone number of both the home construction contractor and the homeowner or lessee;
2. Location. The location of the property upon which the construction work is to be done;
3. Work dates. Both the estimated date of commencement of work and the estimated date when the work will be substantially completed. The estimated date of commencement of work and the completion date may be changed if work cannot begin or end due to circumstances beyond the control of the contractor, including, but not limited to, the lack of readiness of the job site or the unavailability of building materials;
4. Contract price. The total contract price, including all costs to be incurred in the proper performance of the work, or, if the work is priced according to a "cost-plus" formula, the agreed-upon price and an estimate of the cost of labor and materials;
5. Payment. The method of payment, with the initial down payment being limited to no more than one-third of the total contract price;
6. Description of the work. A general description of the work and materials to be used;
7. Warranty. A warranty statement which reads: In addition to any additional warranties agreed to by the parties, the contractor warrants that the work will be free from faulty materials; constructed according to the standards of the building code applicable for this location; constructed in a skillful manner and fit for habitation or appropriate use. The warranty rights and remedies set forth in the Maine Uniform Commercial Code apply to this contract;
8. Resolution of disputes. A statement allowing the parties the option to adopt one of 3 methods of resolving contract disputes. At a minimum, this statement must provide the following information:

If a dispute arises concerning the provisions of this contract or the performance by the parties, then the parties agree to settle this dispute by jointly paying for one of the following (check only one):

Binding arbitration as regulated by the Maine Uniform Arbitration Act, with the parties agreeing to accept as final the arbitrator's decision (____);

1. Nonbinding arbitration, with the parties free to not accept the arbitrator's decision and to seek satisfaction through other means, including a lawsuit (____);
2. Mediation, with the parties agreeing to enter into good faith negotiations through a neutral mediator in order to attempt to resolve their differences (____);
9. Change orders. A change order statement which reads: Any alteration or deviation from the above contractual specifications that result in a revision of the contract price will be executed only upon the parties entering into a written change order;
10. Door-to-door sales. If the contract is being used for sales regulated by the consumer solicitation sales law, Title 32, chapter 69, subchapter V or the home solicitation sales law, Title 9-A, Part 5, a description of the consumer's rights to avoid the contract, as set forth in these laws;
11. Residential insulation. If the construction includes installation of insulation in an existing residence, any disclosures required by chapter 219, Insulation Contractors; and
12. Energy standards. A statement by the contractor that chapter 214 establishes minimum energy efficient building standards for new residential construction, and whether the new building or an addition to an existing building will meet or exceed those standards.

§ 1488. Change Orders Each change order to a home construction contract must be in writing and becomes a part of and is in conformance with the existing contract. All work shall be performed under the same terms and conditions as specified in the original contract unless otherwise stipulated. The change order must detail all changes to the original contract that result in a revision of the contract price. The previous contract price must be stated and the revised price shall also be stated. Both parties must sign the change order.

§ 1489. Exemption Parties to a home construction contract may exempt themselves from the requirements of this chapter only if the contractor specifically informs the homeowner or lessee of his rights under this chapter and the parties then mutually agree to a contract or change order that does not contain the parts set forth in sections 1487 and 1488

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Glass acid waste and vent systems.



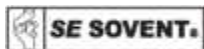
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Office: (207) 586-5313

ceo.lpi.alna@gmail.com

ALTON**Philip Stevens, Jr.**

(774) 276-0854

AMHERST**Rebecca Albright**

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Office: (207) 392-3302

ceo.andover@gmail.com

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PO Box 297

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lem4749@gmail.com

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60 Flanders Rd

Northport, ME

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58 Iron Mine Rd

Arrowsic, ME 04530

Phone: (207) 650-2920

chris.wilcoxson@arrowsic.org

ARUNDEL**Ryan Lawler**

PO Box 263

Long Island, ME 04050

Office: (207) 985-4201 ext 107

ceo@arundelmaine.org

ASHLAND

17 Bridgham St

Ashland, ME 04731

Office: (207) 435-2311

ceo@townofashland.com

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60 Court St, Ste 104

Auburn, ME 04210

Office: (207) 333-6601 ext 1150

kbeaudoin@auburnmaine.gov

AUGUSTA**Robert Overton**

16 Cony St City Center

Augusta, ME 04330

Office: (207) 626-2365

robert.overton@augustamaine.gov

Robert Overton**Office:** (207) 626-2365

robert.overton@augustamaine.gov

AVON**Stephen Ochmanski**

1116 Rangeley Rd

PO Box 330

Phillips, ME 04966

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63 Broadway

Baileyville, ME 04694

Phone: (207) 427-3442

codeenforcementplanning@

baileyville.org

BALDWIN**Donald Kent**

534 Pequawket Trail

West Baldwin, ME 04091

Phone: (207) 625-3581 ext 3

baldwinmaineceo@gmail.com

BANGOR

Jeff Labree

City Hall 73 Harlow St
Bangor, ME 04401
Phone: (207) 992-4228
code.enf@bangormaine.gov

BAR HARBOR

Angie Chamberlain

93 Cottage St
Bar Harbor, ME 04609
Office: (207) 288-3329
Cell: (207) 244-7204
achamberlain@barharbormaine.gov

BATH

Adam Jones

55 Front St
Bath, ME 04530
Office: (207) 443-8334
ajones@cityofbath.com

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Brian Turner

Phone: (207) 997-3287

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Steve Wilson

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Belfast, ME 04915
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ceo@cityofbelfast.org

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16 Cony St City Center
Augusta, ME 04330
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Cell: (207) 485-4615
ceo@townofbelgrade.com

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613 Back Belmont Rd
Belmont, ME 04952
Office: (207) 342-5722 ext 3
ceo@belmontme.org

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11 Sullivan St
Berwick, ME 03901
Phone: (207) 698-1101 ext 122
code@berwickmaine.org

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Courtney Mcpherson

19 Main St
PO Box 1660
Bethel, ME 04217
Phone: (207) 824-2669
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BIDDEFORD

Roby Fecteau

205 Main St
Biddeford, ME 04005
Office: (207) 284-9236
roby.fecteau@biddefordmaine.org

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Daniel Feeney

PO Box 106
Boothbay, ME 04537
Office: (207) 633-2051 ext 15
dfeeney@townofboothbay.org

BOOTHBAY HARBOR

Geoff Smith

11 Howard St
Boothbay Harbor, ME 04538
Office: (207) 633-3671
gsmith@boothbayharbor.org

BOWDOIN

Dennis Douglass

23 Cornish Dr
Bowdoin, ME 04287
Phone: (207) 250-2399
Cell: (207) 751-6778
dennis@bowdoinmaine.gov

BOWDOINHAM

Jason Lorrain

13 School St
Bowdoinham, ME 04008
Office: (207) 666-5531 ext 107
ceo@bowdoinham.com

BRADFORD

Luke Ahmed

345 East Rd
PO Box 26
Bradford, ME 04410
Phone: (207) 327-2121
manager@bradfordmaine.org

BRADLEY

Dean Bennett-CEO

dbennett@townofbradley.net

Phil Stevens-LPI

Phone: (774) 276-0854
outdoors017@yahoo.com

BREMEN

Stanley Waltz

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Nobleboro, ME 04555
Office: (207) 832-7351
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BREWER

Kristie Rines

30 North Main St
Brewer, ME 04412
Office: (207) 989-7790
krines@brewermaine.gov

Richard Houp

30 North Main St
Brewer, ME 04412
Office: (207) 989-7790
rhoup@brewermaine.gov

BRIDGTON

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Office: (207) 647-8786
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Kingston Brown
34 Turner St
PO Box 179
Buckfield, ME 04220
Phone: (207) 595-4555
ceo@townofbuckfield.org

BUCKSPORT

Luke Chiavelli
50 Main St
PO Box X
Bucksport, ME 04414
Office: (207) 469-7368
ceo@bucksportmaine.gov

BURNHAM

Randy Hall
37 South Rd
Dixmont, ME 04932

Office: (207) 991-0117
Cell: (207) 234-4006
randy_006@msn.com

BUXTON

Patti McKenna
185 Portland Rd
Buxton, ME 04093
Phone: (207) 929-3046
ceobuxton@saconver.net

CALAIS

Andrea Walton
PO Box 413
Calais, ME 04619
Phone: (207) 454-2521 ext 1006
assessor@calaismaine.org

CAMBRIDGE

Brian Turner
202 Ripley Rd
Cambridge, ME 04923
Phone: (207) 277-3241
Cell: (207) 997-3287
copalt@myfairpoint.net

CAMDEN

Clint Beveridge
29 Elm St
PO Box 1207
Camden, ME 04843
Office: (207) 236-3353 ext 7114
codes@camdenmaine.gov

CANAAN

Randy Gray
277 Main St
PO Box 68
Canaan, ME 04924
Phone: (207) 474-6883

CAPE ELIZABETH

Benjamin Mcdougal
320 Ocean House Rd
Cape Elizabeth, ME 04116
Office: (207) 799-1619
benjamin.mcdougal@
capeelizabeth.org

CARIBOU

Tony Michaud
25 High St
Caribou, ME 04736
Office: (207) 493-3324
tmichaud@cariboumaine.org

CARMEL

Adam Caldwell
PO Box 114
Carmel, ME 04419
Office: (207) 848-3361
code@townofcarmel.org

CARRABASSET VALLEY

Christopher Parks
cvceo@roadrunner.com

CASCO

John Wiesemann
635 Meadow Rd
Casco, ME 04015
Office: (207) 627-1346
ceoadmin@cascomaine.org

CASTINE

Peter Vogell
PO Box 17
Castine, ME 04221
Office: (207) 326-4502
Home: (207) 326-9334

CENTERVILLE

Charles S. Peterson
1 East Main St
RR1 Box 12
Harrington, ME 04643
Office: (207) 483-2398
Home: (207) 483-2398

CHEBEAGUE ISLAND

Tammy Munson
192 North Rd
Chebeague Island, ME 04017
Falmouth, ME 04105
Office: (207) 846-3148
codeoffice@
townofchebeagueisland.org

CHELSEA

Greg Lumbert
560 Togus Rd
Chelsea, ME 04330
Office: (207) 582-4802
chelseaceo@chelseamaine.org

CHESTER

Jerry Davis
184 Transalpine Rd
Lincoln, ME 04457
Office: (207) 794-3372
Home: (207) 794-3202
codeofficer@lincolmaine.org

LOCAL PLUMBING INSPECTORS

CHESTERVILLE

John Arnold

409 Dutch Gap
Chesterville, ME 04938
Phone: (207) 242-3331
chestervillecodes@gmail.com

CHINA

Nicholas French

571 Lakeview Dr
China, ME 04358
Office: (207) 445-2014
ceo@chinamaine.org

CLIFTON

Richard Leavitt

135 Airline Rd
Clifton, ME 04428
Home: (207) 843-0709
Cell: (207) 949-6775

CLINTON

Garrett Lower

27 Baker St
Clinton, ME 04927
Office: (207) 426-8320
glower@clinton-me.gov

COOPER

Dan Ackley

Phone: (207) 214-6996
danackley58@gmail.com

CORINNA

Albert Tempesta

8 Levi Stewart Dr
Corinna, ME 04928
Office: (207) 278-4183
corinnaceo@roadrunner.com

CORINTH

Adam Caldwell

PO Box 309
Corinth, ME 04427
Phone: (207) 285-3271
ceo@townofcorinth.com

CORNISH

Dan Vaillancourt

17 Maple St
Cornish, ME 04020
Phone: (207) 653-4608
ceo@cornishme.com

CRANBERRY ISLE

Dennis Dever

PO Box 248
Northeast Harbor, ME 04662
Phone: (207) 664-3680
dysonsys@twc.com

CUMBERLAND

William C Longley

200 Main St
Yarmouth, ME 04096
Office: (207) 829-2207

CUSHING

Matthew Deane

Office: (207) 354-2375
codecushingme@roadrunner.com

CUTLER

Kevin Brodie

2655 Cutler Rd
PO Box 236
Cutler, ME 04626
Phone: (207) 263-4243

DAMARISCOTTA

George Chase

21 School St
Damariscotta, ME 04543
Office: (207) 563-5168

DANFORTH

James Slowe

Phone: (207) 448-2321

DAYTON

James Roberts

249 Hight Rd
Dayton, ME 04005
Office: (207) 499-3034
ceo@dayton-me.gov

DEDHAM

Richard Leavitt

22 Thompson Rd
Dedham, ME 04429
Home: (207) 843-6217
Cell: (207) 949-6775
rik43@aol.com

DEER ISLE

Judy Jenkins

70 Church St
PO Box 46
Deer Isle, ME 04627
Office: (207) 266-0785
judybluehill@yahoo.com

DENMARK

Lyndsay Snow

62 East Main St
Denmark, ME 04022
Office: (207) 452-2207
ceo@denmarkmaine.org

DEXTER

Albert Tempesta

Twn Ofc / 23 Water St
Newport, ME 04953
Phone: (207) 924-7620
townceo@dextermaine.org

DIXFIELD

Ryan Glover

46 Main St
PO Box 808
Dixfield, ME 04224
Office: (207) 562-8151
Cell: (207) 418-5026

DIXMONT

Randy Hall

37 South Rd
Dixmont, ME 04932
Office: (207) 991-0117
Cell: (207) 234-4006
randy_006@msn.com

DOVER-FOXCROFT

Brian Gaudet

48 Morton Ave, Ste A
Dover-Foxcroft, ME 04426
Office: (207) 564-3318 ext 1025
bgaudet@dover-foxcroft.org

DRESDEN

James Valley

534 Gardiner Rd
PO Box 30
Dresden, ME 04342
Phone: (207) 737-4305
townofdresden.com

EAST MACHIAS

James Bradley

PO Box 521
E. Machias, ME 04630
Office: (207) 255-8874
Home: (207) 255-8874

EAST MILLINOCKET

Jason Pelkey
53 Main St
E Millinocket, ME 04430
Phone: (207) 746-3551
ceo@eastmillinocket.org

EASTBROOK

959 Eastbrook Rd
Eastbrook, ME 04634
Phone: (207) 460-1044

EASTON

Tony Levesque
18 Community Center Dr
Fort Fairfield, ME 04742
Office: (207) 472-3805

EASTPORT

Polly Sullivan
22 Washington St
Eastport, ME 04631
Office: (207) 853-2300

EDDINGTON

Rick Leavitt
906 Main Rd
Eddington, ME 04428
Phone: (207) 949-6775
rik43@aol.com

EDGECOMB

Jarrold Pinkham
PO Box 139
Edgecomb, ME 04556
Phone: (207) 380-7042

ELIOT

Shelly Bishop
1333 State Rd
Eliot, ME 03903
Office: (207) 439-1813 ext 110

ELLSWORTH

Lori Roberts
1 City Hall Plaza
Ellsworth, ME 04605
Office: (207) 667-4910
lroberts@ellsworthmaine.gov

EMBDEN

Terriann Lamontagne
809 Emden Pond Rd
Embden, ME 04958
Office: (207) 566-5551 ext 4
emden-ceo@embden.org

ENFIELD

789 Hammett Rd
Enfield, ME 04493
Phone: (207) 732-4270
townofenfield.com

ETNA

Randy Hall
37 South Rd
Dixmont, ME 04932
Office: (207) 234-4006
Home: (207) 234-4006
randy_006@msn.com

EUSTIS

Peter Farnsworth
88 Main St
PO Box 350
Stratton, ME 046982
Phone: (207) 246-4401

EXETER

Phil Stevens
Phone: (774) 276-0854
outdoors017@yahoo.com

FAIRFIELD

Nicole Martin
19 Lawrence Ave
PO Box 149
Fairfield, ME 04937
Office: (207) 453-7765
Cell: (207) 861-2400
nmartin@fairfieldme.com

FALMOUTH

Justin Brown
271 Falmouth Rd
Falmouth, ME 04105
Office: (207) 699-5306
jbrown@town.falmouth.me.us

Craig Jones

271 Falmouth Rd
Falmouth, ME 04105
Phone: (207) 699-5334
cjones@town.falmouth.me.us

FARMINGDALE

Greg Lambert
289 Maine Ave
Farmingdale, ME 04344
Phone: (207) 592-7073
farmingdalemelpi@gmail.com

FARMINGTON

Stevens Kaiser
870 Holley Rd
Farmington, ME 04938
Phone: (207) 778-5874
ceo@farmington-maine.org

FAYETTE

Jessica Leighton
2589 Main St
Fayette, ME 04349
Phone: (207) 685-4373
fayetteceo@gmail.com

FORT FAIRFIELD

Richard Levesque Jr
18 Community Center Dr
Fort Fairfield, ME 04742
Office: (207) 472-3805

FORT KENT

Cole Pelletier
416 West Main St
Fort Kent, ME 04743
Office: (207) 834-3507
cole.pelletier@fortkent.org

FRANKFORT

Randy Hall
37 South Rd
Dixmont, ME 04932
Office: (207) 991-0117
randy_006@msn.com

C Timothy Schoppe

455 Clark Rd
Hermon, ME 04401
Office: (207) 848-3043
Home: (207) 848-2679

FRANKLIN

Millard Billings
34 Main St
Franklin, ME 04634
Home: (207) 565-3663
franklinceo.lpi@gmail.com

FREEDOM

Jackie Robbins
71 Pleasant St
Freedom, ME 04941
Phone: (207) 525-7706

LOCAL PLUMBING INSPECTORS

FREEPORT

Nick Adams

30 Main St

Freeport, ME 04032

Office: (207) 865-4743 ext 102

FRIENDSHIP

David Studer

PO Box 218

Friendship, ME 04438

Office: (207) 832-8224

ceofriendship@roadrunner.com

FRYE ISLAND

John Thompson

1 Sunset Rd

Frye Island, ME 04071

Cell: (207) 693-2150

codeenforcement@fryeisland

FRYEBURG

Caleb Bowles

16 Lovewell Pond Rd

Fryeburg, ME 04037

Office: (207) 935-2805

GARDINER

Kris McNeill

6 Church St

Gardiner, ME 04345

Office: (207) 620-4853

ceo@gardinermaine.com

GARLAND

PO Box 36

108 Corinth Rd

Corinth, ME 04939

Phone: (207) 924-3163

GEORGETOWN

Chris Wilcoxson

Phone: (207) 650-2920

GLENBURN

Michael Falvey

Office: (207) 942-2905

Phone: (207) 659-7026

ceo@glenburn.net

GORHAM

Scott Dvorak

75 South St, Ste 1

Gorham, ME 4038

Office: (207) 222-1605

GRAY

Tammy Munson

24 Main St

Gray, ME 04039

Phone: (207) 657-3112

tmunson@graymaine.com

GREENBUSH

Jerry Davis

PO Box 230

Greenbush, ME 04418

Phone: (207) 826-2050

greenbh@midmaine.org

GREENE

Kenneth Pratt

220 Main St

Greene, ME 04236

Office: (207) 946-5146

Cell: (207) 576-1413

GREENVILLE

Brian Turner

PO Box 41

Monson, ME 04464

Office: (207) 997-3641

Cell: (207) 997-3287

GREENWOOD

Joelle Corey-Whitman

593 Gore Rd

Greenwood, ME 04255

Office: (207) 875-2773

Phone: (207) 393-7705

ceojoele@hotmail.com

GUILFORD

Keith Doore

PO Box 355

Guilford, ME 04443

Office: (207) 876-2202

HALLOWELL

Andy McMullen

1 Winthrop St

Hallowell, ME 04347

Office: (207) 446-0316

ceo-lpi@hallowellmaine.org

HAMPDEN

Myles Block

106 Western Ave

Hampden, ME 04444

Office: (207) 862-4000 ext 8

code@hampdenmaine.gov

HANCOCK

Don Baker

18 Pt Rd

PO Box 68

Hancock, ME 04640

Office: (207) 422-3393

hancockceo@hancocktownoffice.com

HANOVER

Richard Coulombe

Phone: (207) 364-8200

HARMONY

Troy Gump

1 Main St

Harmony, ME 04942

Phone: (412) 443-5482

Office: (207) 683-5681

tgump@klhengineers.com

HARPSWELL

Tim Clark

PO Box 39

Harpswell, ME 04079

Office: (207) 833-5771

tclark@town.harpswell.me.us

HARRISON

Jim Fahey

PO Box 300

Harrison, ME 04040

Office: (207) 583-0923

Michael Vane

mvane@harrisonmaine.org

HARTLAND

Josh Berry

Twn Ofc / PO Box 280

Hartland, ME 04943

Phone: (207) 938-4401

hartlandcode@gmail.com

HARTFORD

Scott Mills

Phone: (207) 415-4381

scott@runawayridge.com

HEBRON

Kingston Brown

PO Box 304

Hebron, ME 04238

Phone: (207) 595-4555

kingston.brown@gmail.com

HERMON

Jessefa Murphy
333 Billings Rd
Hermon, ME 04401
Phone: (207) 848-1042
murphyj@hermonmaine.org

HERSEY

Barry Higgins
1121 Dyer Brook Rd
Dyer Brook, ME 04747
Home: (207) 757-8556

HIRAM

Guy Lehouillier
16 Nasons Way
Hiram, ME 04041
Office: (207) 625-4463
Cell: (207) 256-2410
hiramceo@townofhiram.org

HOLDEN

Benjamin Breadmore
570 Main Rd
Holden, ME 04429
Office: (207) 843-5151
ceo@holdenmaine.org

HOLLIS

Duane Hanson
34 Town Farm Rd
Hollis, ME 04042
Office: (207) 929-2251
ceo@hollismaine.org

HOPE

Matthew Deane
441 Camden Rd
Hope, ME 04847
Office: (207) 763-4199
ceo-lpi@hopemaine.org

HOULTON

Benjamin Torres
21 Water St
Houlton, ME 04730
Office: (207) 532-7111
codeenforcement@houlton-
maine.com

HOWLAND

Dwight Tilton
PO Box 386
Howland, ME 04448
Phone: (207) 732-4112

HUDSON

Adam Caldwell
2150 Hudson Rd
Hudson, ME 04449
Phone: (207) 327-1284
codeenforcement@
townofhudson.me

ISLESBORO

David Dyer
Twn Ofc / Box 76
Islesboro, ME 04848
Office: (207) 734-2253

JACKMAN

Jason Bennett
369 Main St
Jackman, ME 04945
Phone: (207) 668-2111
Cell: (207) 399-8179
code.enforcement@jackmanme.net

JACKSON

Cindy Abbott
Phone: (207) 505-0743
cindyabbottceo@yahoo.com

JAY

Ronda Palmer
340 Main St
Jay, ME 04239
Phone: (207) 897-6785
jceo@jay-maine.org

JEFFERSON

Donald Waltz
PO Box 77
Jefferson, ME 04348
Office: (207) 549-7401
ceo@jeffersonmaine.org

JONESPORT

Elizabeth Fitzgerald
70 Snare Creek Lane
Jonesport, ME 04649
Phone: (207) 497-5926
Cell: (207) 255-3127

KENNEBUNK

Brian Paul
1 Summer St
Kennebunk, ME 04043
Office: (207) 985-2102 ext 1303

Frank Kunkel

Office: (207) 985-2102 ext 1303

KENNEBUNKPORT

Derrick Stephens
6 Elm St
Kennebunkport, ME 04046
Office: (207) 967-1602

KINGFIELD

Thomas Marcotte
Phone: (207) 684-4111
(207) 265-4637
codeofficer@kingfieldmaine.org

KITTERY

Carrie Varao
Twn Ofc / PO Box 808
Kittery, ME 03904
Office: (207) 475-1308

KNOX

David Schofield
10 Abbott Rd
Knox, ME 04986
Cell: (207) 322-7365
mschofield@uninets.net

LAGRANGE

Dwight Tilton
Rfd 1 Box 680
Lincoln, ME 04457
Home: (207) 732-3164

LAKEVILLE

Dwight Tilton
Phone: (207) 794-4434

LAMOINE

Rebecca Albright
606 Douglas Hwy
Lamoine, ME 04605
Office: (207) 667-2242

LEBANON

Dave Salvatore
15 Upper Guinea Rd
Lebanon, ME 04027
Office: (207) 457-6082

LEEDS

Larry Grant
8 Community Dr
PO Box 206
Leeds, ME 04263
Phone: (207) 524-2754
Cell: (207) 524-3491
leedsceo.19@gmail.com

LOCAL PLUMBING INSPECTORS

LEVANT

Scott Pullen

PO Box 220
691 Town House Rd
Levant, ME 04456
townoflevant@roadrunner.com
Phone: (207) 884-7660

LEWISTON

Steve LeBrun

27 Pine St
Lewiston, ME 04240
Phone: (207) 513-3000 ext 3226
slebrun@lewistonmaine.gov

Richard Nicholaus

27 Pine St
Lewiston, ME 04240
Phone: (207) 513-3000 ext 3231
rnrchard@lewistonmaine.gov

LIMERICK

Stanley Hackett

55 Washington St
Limerick, ME 04048
Office: (207) 793-2166 ext 5

LIMESTONE

Brandon Saucier

322 Main St
Limestone, ME 04750
Office: (207) 325-4704 ext 104
code@limestonemaine.org

LIMINGTON

Craig Galarneau

425 Sokokis Ave
Limington, ME 04049
Office: (207) 637-5209
ceo@limingtonmaine.gov

LINCOLN

Wade Jordan

29 Main St
Lincoln, ME 04457
Office: (207) 794-3372
Cell: (207) 403-3306
wade.jordan@lincolmaine.org

LINCOLNVILLE

Frank Therio

493 Hope Rd
Lincolnvill, ME 04849
Office: (207) 763-3601
info@town.lincolnvill.me.us

LISBON

Mark Stambach

Twn Ofc / 300 Lisbon St
Lisbon, ME 04250
Office: (207) 353-3000 ext 111
mstambach@lisbonme.org

LITCHFIELD

Stephen Ochmanski

16 Pleasant St
Phillips, ME 04966
Home: (207) 268-4721

LIVERMORE

Terry Pinkham

10 Crash Rd
Livermore, ME 04253
Phone: (207) 897-3207
livermorecodeofficer@gmail.com

LIVERMORE FALLS

Terry Pinkham

Phone: (207) 897-3207

LONG ISLAND

James Nagle

PO Box 263
Long Island, ME 04050
Office: (207) 985-4201
Phone: (207) 284-6857
ceo@townoflongisland.us

LOVELL

Alan Broyer

1069 Main St
Lovell, ME 04051
Office: (207) 925-6272
ceo@lovelmaine.org

LUBEC

Kevin Brodie

40 School St
Lubec, ME 04652
Office: (207) 733-2341
Cell: (207) 263-4243
lubecceo@gmail.com

LYMAN

24 Townhouse Rd
E. Waterboro, ME 04030
Office: (207) 247-0647
ceo@lyman-me.gov

Thomas Markley

14 Autumn Way
Falmouth, ME 04105
Office: (207) 874-8705
Home: (207) 797-9878

MACHIAS

Kevin Brodie

Phone: (207) 263-4243
whiting.chief290@gmail.com

MACHIASPORT

Betsy Fitzgerald

PO Box 267
Machiasport, ME 04655
Office: (207) 255-4516
Cell: (207) 263-5439

MADAWASKA

Denise Duperre

328 Saint Thomas St Ste 101
Madawaska, ME 04756
Office: (207) 728-3612
dduperre@madawaska.me

MADISON

26 Weston Ave
PO Box 190
Madison, ME 04950
Phone: (207) 696-3971
code@madisonmaine.com

MANCHESTER

Richard Greenwald

12 Readfield Rd
PO Box 18
Manchester, ME 04351
Office: (207) 622-1894
ceo@manchesterme.org

MARIAVILLE

Stephen Salsbury

Phone: (207) 537-2107
Cell: (207) 266-0106
code04605@gmail.com

MARS HILL

Bruce Hussey

PO Box 449
Mars Hill, ME 04758
Phone: (207) 554-9051

MARSHFIELD

James Bradley

PO Box 521
E. Machias, ME 04630
Office: (207) 255-8874
Home: (207) 255-8874

MECHANIC FALLS

Thomas Moore
108 Lewiston St
Mechanic Falls, ME 04256
Phone: (207) 345-2221
tmoore@mechanicfalls.org

MEDWAY

Dwight Tilton
4 School St
Medway, ME 04460
Phone: (207) 746-0531

MEXICO

Matt Theriault
PO Box 251
Mexico, ME 04257
Office: (207) 364-7971
Cell: (207) 507-99411

MILFORD

Michael Falvey
62 Davenport St
Milford, ME 04461
Phone: (207) 827-2072
ceo@milfordmaine.org

MILLINOCKET

197 Penobscot Ave
Millinocket, ME 04462
Phone: (207) 723-7005
code@millinocket.org

MILO

Steven Quist
6 Pleasant St
Milo, ME 04463
Phone: (774) 535-1041
ceo@townofmilo.org

MINOT

Scott McElravy
329 Woodman Hill Rd
Minot, ME 04258
Office: (207) 345-3305 ext 105
Cell: (207) 754-6881
codeofficer@minotme.org

MONMOUTH

Andrew McMullen
859 Main St
Monmouth, ME 04259
Phone: (207) 481-9400
monmouthceo@monmouthme.org

MONROE

Cindy Abbott
Cell: (207) 505-0743

MONSON

Kent Rich
PO Box 308
Monson, ME 04464
Office: (207) 997-3641

MONTVILLE

Cindy Abbott
Cell: (207) 505-0743

MORRILL

Jeff Luce
44 Weymouth Rd
PO Box 59
Morrill, ME 04952
Phone: (207) 323-4370

MOSCOW

Kenneth Hogate
161 West Ridge Rd
Cornville, ME 04976
Office: (207) 474-8865

MOUNT DESERT

Kimberly Keene
21 Sea St
PO Box 248
Northeast Harbor, ME 04662
Office: (207) 276-5531
Phone: (207) 288-4024
ceo@mtdesert.org

MOUNT VERNON

Bill Butler
Phone: (207) 446-6541
ceo@mtvernonme.org

NAPLES

Kate Matthews
15 Village Green Ln
PO Box 1757
Naples, ME 04055
Office: (207) 693-6364 ext 107
kmatthews@townofnaples.org

NEW GLOUCESTER

Rick Haas
385 Intervale Rd
New Gloucester, ME 04260-0082
Office: (207) 926-4126 ext 3
codeofficer@newgloucester.com

NEW SHARON

Jon Arnold
11 School Ln
PO Box 7
New Sharon, ME 04955
Phone: (207) 242-3331
newsharon.codeenforcement@
gmail.com

NEW VINEYARD

Terrienne Lamontagne
20 Lake St
New Vineyard, ME 04956
Phone: (207) 652-2222
townofnewvineyard@gmail.com

NEWCASTLE

George Chase
4 Pump St
PO Box 386
Newcastle, ME 04553
Office: (207) 563-3441
ceo@newcastlemaine.us

NEWFIELD

Norman Hutchins
637 Water St
West Newfield, ME 04095
Phone: (207) 793-4348
Cell: (207) 608-2544
newfieldceo@metrocast.net

NEWPORT

Albert Tempesta
Twn Ofc / 23 Water St
Newport, ME 04953
Phone: (207) 368-4410
info@newportmaine.net

NEWRY

Joelle Corey
422 Bear River Rd
Newry, ME 04261
Office: (207) 824-3123 ext 2
Cell: (207) 393-7705
ceo@newrymaine.org

NOBLEBORO

Stanley Waltz
133 Eugley Hill Rd
Nobleboro, ME 04555
Office: (207) 832-7351
Cell: (207) 634-5735
nobleborocoe@gmail.com

LOCAL PLUMBING INSPECTORS

NORRIDGEWOCK

David Savage
16 Perkins St
NorrIDGEWOCK, ME 04957
Office: (207) 634-2252

NORTH BERWICK

Matt Leconte
21 Main St
North Berwick, ME 03906
Phone: (207) 676-3353 opt 2

NORTH HAVEN

Ian Hopkins
PO Box 400
North Haven, ME 04853
Office: (207) 867-4433

NORTH YARMOUTH

Tammy Munson
10 Village Square
North Yarmouth, ME 04097
Office: (207) 829-3705 ext 204

NORTHFIELD

James Bradley
PO Box 263
Machias, ME 04654
Phone: (207) 255-8874

NORTHPORT

C. Toupie Rooney
60 Flanders Rd
Northport, ME 04849
Office: (207) 338-3819
Cell: (207) 322-2436
northportceo@gmail.com

NORWAY

Chris Bilodeau
19 Danforth St
Norway, ME 04268
Phone: (207) 739-7929
ceo@norwaymaine.com

OAKFIELD

Torry Lane
Phone: (207) 694-2370

OAKLAND

Nathan Smart
PO Box 187
Oakland, ME 04963
Phone: (207) 465-2842
Cell: (207) 649-4760
nsmart@oaklandmaine.us

OGUNQUIT

Tyler McOsker
23 School St
PO Box 875
Ogunquit, ME 03907
Phone: (207) 646-9326
ceoogt@townofogunquit.org

OLD ORCHARD BEACH

Rod Belanger
1 Portland Ave
Old Orchard Beach, ME 04064
Office: (207) 937-5638

Rick Haskell

Office: (207) 937-5615
codeinfo@oobmaine.com

OLD TOWN

David Russell
265 Main St
Old Town, ME 04468
Office: (207) 827-3965 ext 205

ORLAND

Luke Chiavelli
PO Box 67
Orland, ME 04472
Office: (207) 735-6428
lchiavelli@Rdrunner.com

ORONO

Patrick Estey
59 Main St
Old Town, ME 04468
Office: (207) 899-6910
estey@orono.org

ORRINGTON

Dean Bennett
1 Municipal Way
Orington, ME 04474
Office: (207) 825-3745 ext4
code@orrrington.org

OTIS

Richard Leavitt
132 Otis Rd
Otis, ME 04605
Office: (207) 537-2211
Cell: (207) 949-6775
rk43@aol.com

OTISFIELD

Fred Collins
403 State Rte 121
Otisfield, ME 04270
Office: (207) 539-2664 ext 3
ceofotisfield@myfairpoint.net

OWLS HEAD

Rodney Mason
224 Ash Point Rd
Owls Head, ME 04854
Office: (207) 594-7434
ceormason@owlsheadmaine.gov

OXFORD

Kingston Brown
126 King St
Oxford, ME 04270
Office: (207) 539-4431 ext 107
ceo@oxfordmaine.org

PALERMO

Darryl McKenney
Office: (207) 993-2467

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Travis Gould
4 Madawaska Rd
PO Box 6
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Phone: (207) 924-4057

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33 Market Sq
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Office: (207) 890-9590
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Phone: (207) 876-3730

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Bryce Farnham
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Phone: (207) 701-8465
brycefarnham@gmail.com

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Allan Sutherland
PO Box 183
Eastport, ME 04631
Cell: (207) 904-8891
sutherlandallen952@yahoo.com

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David Errington
148 Auburn Rd
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Office: (207) 389-1088
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Adam Ackor
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Scott E Bickford
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sbickford@rockportmaine.gov

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Richard Coulombe
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145 Congress St
Rumford, ME 04276
Office: (207) 364-4576
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(207) 441-5302
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Hans Rasmussen
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codesouthwest@southwestharbor.org

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St. Albans, ME 04971
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jpaul@standish.org

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Cell: (207) 474-1575
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Toupie Rooney

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Office: (207) 567-3404
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Robert Folsom

22 Butters Hill Rd
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Cell: (207) 824-8065

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Matthew Betts

Twn Ofc / PO Box 9
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Office: (207) 367-2351 ext 11

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Ron McAllister

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Cell: (207) 925-6722
townofstow@fairpoint.net

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Home: (207) 684-4111

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Michael Guntler

Phone: (207) 288-3545

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Fred Collins

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Darcel Winslow

Phone: (207) 667-5941

Bill Booth

Phone: (207) 667-5912
ceo@townofsurrymaine.com

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Caitlin Trafton

PO Box 11
Swan's Island, ME 04685
Phone: (207) 951-4562
caitlintrafton@yahoo.com

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Peter Gordon

147 Bridgton Rd
Sweden, ME 04040
Phone: (207) 298-6248

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Courtney Farnum

13 Valley St
Thomaston, ME 04861
Office: (207) 354-6107
codeassessing@
thomastonmaine.gov

THORNDIKE

Charlie Porter

PO Box 10
Thorndike, ME 04986
Phone: (207) 948-6325

TOPSHAM

Thomas Lister

100 Main St
Topsham, ME 04086
Office: (207) 725-1723
tlister@topshammaine.com

TREMONT

John Larson

Phone: (207) 244-7204
codeenforcementofficer@
tremont.maine.gov

TRENTON

Angela Chamberlin

59 Oak Pt Rd
Trenton, ME 04605
Office: (207) 667-7207

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Office: (207) 991-0117

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Grant Watmough

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Cell: (207) 754-3313
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David Schofield

10 Patterson Ridge Rd
Knox, ME 04986
Office: (207) 568-3547
Home: (207) 568-3547

VASSALBORO

Jason Lorrain

Phone: (207) 872-2826

VEAZIE

Andy Fish

1084 Main St
Veazie, ME 04401
Office: (207) 947-2781

VERONA ISLAND

Luke Chiavelli

16 School St
PO Box 1940
Verona Island, ME 04416
Office: (207) 735-6428

VINALHAVEN

Faye Grant

19 Washington School Rd
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Phone: (207) 863-2168

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David Schofield

629 Waldo Station Rd
Waldo, ME 04915
Phone: (207) 322-7365

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Mark Stultz

1600 Atlantic Hwy
Waldoboro, ME 04572
Office: (207) 832-5369
ceo@waldoboromaine.org

WALES

Alan Plummer

175 Centre Rd
Wales, ME 04280
Office: (207) 375-8881
Cell: (774) 404-3601
walesceolpi@roadrunner.com

LOCAL PLUMBING INSPECTORS

WARREN

Melody Sainio
167 Western Rd
Warren, ME 04864
Office: (207) 273-2421
ceo@warrenmaine.org

WASHBURN

Adam Doody
Twn Ofc / 1287 Main St
Washburn, ME 04786
Phone: (207) 455-8485

WASHINGTON

David Studer
Cell: (207) 845-2897
ceo.lpi.washingtonmaine@gmail.com

WATERBORO

Mike Gilpatrick
24 Townhouse Rd
East Waterboro, ME 04030
Office: (207) 247-6166 ext 120
ceo@waterboro-me.gov

WATERFORD

John Bell
366 Valley Rd
Waterford, ME 04088
Office: (207) 583-4403
Cell: (207) 595-4660
ceo@waterfordme.org

WATERVILLE

Daniel Bradstreet
1 Common St
Waterville, ME 04901
Office: (207) 680-4231
dbradstreet@waterville-me.gov

WAYNE

Chip Stephens
PO Box 400
Wayne, ME 04284
Office: (207) 685-4983
Cell: (207) 395-6414
ceolpi@waynemaine.org

WELD

Michael Stephenson
Phone: (207) 585-2348
ceo@weld-maine.org

WELLS

Jodine Adams
208 Sanford Rd
Wells, ME 04090
Office: (207) 646-5187
jadams@wellstown.org

WEST BATH

Johnathan Beane
219 Foster's Point Rd
West Bath, ME 04530
Phone: (207) 443-4342
codes@westbathmaine.gov

WEST GARDINER

Casey Peacock
318 Spears Corner Rd
West Gardiner, ME 04345
Phone: (207) 441-6864

WESTBROOK

Brian Stetson
2 York St
Westbrook, ME 04092
Office: (207) 854-0638
Cell: (207) 653-1189
bsetstson@westbrook.me.us

James DiEmedio

2 York St
Westbrook, ME 04092
Office: (207) 854-0638
Cell: (207) 210-2688
code@westbrook.me.us

WESTPORT

Gary Richardson
6 Fowles Point Rd
Westport, ME 04578
Office: (207) 882-6357
grichardson1595@gmail.com

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Arthur C Strout
36 Town House Rd
Whitefield, ME 04353
Office: (207) 458-2154
Phone: (207) 445-3263

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E. Machias, ME 04630
Office: (207) 255-8874

WILTON

Gary Judkins
158 Weld Rd
Wilton, ME 04294
Office: (207) 645-4961
ceo@wiltonmaine.org

WINDHAM

Jon Rioux
Town Ofc / 8 School Rd
Windham, ME 4062
Office: (207) 894-5900 ext 6112
jgrioux@windhammaine.us

WINDSOR

Arthur C Strout
PO Box 57
Windsor, ME 04363
Office: (207) 445-3263
Home: (207) 441-9885

WINN

Jerry Davis
Phone: (207) 736-7111

WINSLOW

Garrett Lower
114 Benton Ave
Winslow, ME 04901
Phone: (207) 872-2776
clyons@winslow-me.gov

WINTER HARBOR

Millard Billings
Office: (207) 963-2235

WINTERPORT

Jackie Robbins
20 School St / PO Box 559
Winterport, ME 04496
Office: (207) 223-5055
Cell: (207) 852-1840
bonaire4robbins@gmail.com

WINTHROP

Mark Arsenault
17 Highland Ave
Winthrop, ME 04364
Phone: (207) 377-7200 ext 7

WISCASSET

George Chase

51 Bath Rd
Wiscasset, ME 04578
Office: (207) 882-8200 ext 7
codes@wiscasset.org

WOODLAND

Bruce Hussey

Office: (207) 498-6133

WOODSTOCK

Kingston Brown

kingston.brown@gmail.com

WOOLWICH

Chris Wilcoxson

13 Nequasset Rd
Woolwich, ME 04579
Office: (207) 442-7094
codes@woolwich.us

YARMOUTH

Nicholas Ciarimboli

200 Main St
Yarmouth, ME 04096
Office: (207) 846-2401
nciarimboli@yarmouth.me.us

YORK

Harry Norton

186 York St
York, ME 03909
Office: (207) 363-1002

Kathryn Newell

186 York St
York, ME 03909
Office: (207) 363-1002
Cell: (207) 451-5082
knewell@yorkmaine.org

Aaron Beauregard

186 York St
York, ME 03909
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After Hours Emergency Contact: (207) 530-2639

General Manager: Nick Pelletier

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Fax: (207) 282-0299

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General Manager: Greg Thompson

9 Buttermilk Rd / Ellsworth, ME 04605

Tel: (207) 667-9322

Fax: (207) 644-0201

After Hours Emergency Contact: (207) 904-7585

General Manager: Justin Gelinias

20 Webb Dr / Hampden, ME 04444

Tel: (207) 947-6905

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9 Lexington St / Lewiston, ME 04240

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6 Highland Dr / Oakland, ME 04963

Tel: (207) 716-1456

Fax: (207) 872-0010

After Hours Emergency Contact: (207) 692-3778

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29 Industrial Dr / Oakland, ME 04963

Water Works & Industrial PVF Divisions

Tel: (207) 873-2111

Fax: (207) 300-2509

After Hours Emergency Contact: (207) 649-3605

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15 Central Drive / Presque Isle, ME 04769

Tel: (207) 498-2526

Fax: (207) 498-2137

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General Manager: Justin Gelinias

22 Merrill Dr / Rockland, ME 04841

Tel: (207) 594-6200

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Fax: (207) 773-4571

After Hours Emergency Contact: (207) 756-5719

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Fax: (207) 442-8377

After Hours Emergency Contact: (207) 315-5985

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 Fax: (603) 436-4460

5 Karen Dr./Westbrook, ME 04092
 Tel: 207-560-6870

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 Tel: 603-373-6951

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www.woodboilers.com

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Email: jcurrie@thegrانيتegroup.com

After Hours Emergency: 207-400-8339

Nick Handville, Branch Manager

Jeff Claffin, Outside Sales 207-650-1032

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Jeremy Hebert, Branch Manager

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Email: jhebert@thegrانitegroup.com
After Hours Emergency: 207-514-1289

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Joshua Metivier, Outside Sales 207-478-9534
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Rick Howard, Outside Sales 207-745-6762
32 Thatcher St/Bangor, ME 04401
Tel. 207-300-2310
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Frank Foss, Outside Sales 207-852-4274
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Fax: (603) 625-2842

Email: binserra@jandksales.com

www.jandksales.com

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Tom Rayco

121 Phenix

Cranston, RI 02920

Tel: (401) 864-5235

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Brad Pendleton, brad@pendletonassoc.com

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www.theportlandgroup.com

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Joe Valley, (401) 273-3045

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Fax: (877) 334-6401

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Maine PHCC Scholarships



Scholarships with Simple Application to bring new people into the trade.

**Fifty-Five Students Awarded \$129,000 in Scholarships
Through the PHCC Educational Foundation**

The **Plumbing-Heating-Cooling Contractors—National Association (PHCC) Educational Foundation** is proud to announce the winners of our 2024 scholarship program. Fifty-five students were selected to receive scholarship awards totaling \$129,000. Applicants must be plumbing or HVAC apprentices or trade school students, or college students pursuing studies directly related to the plumbing-heating-cooling industry.

This year's set of winners includes 39 apprentices, 4 trade school students and 12 college students. The Foundation extends our congratulations to all our winners and our thanks to the contractor donors and corporate sponsors who make these awards possible. Additional sponsorships are provided by **A.O. Smith, Bradford White Corporation, Delta Faucet Company, InSinkErator, RIDGID, Scorpion Home Services Marketing, State Water Heaters, Sterling (a Kohler brand), SupplyHouse.com, the Texas and Massachusetts PHCC Auxiliaries, the PHCC Past National Officers, Bill Jones, and Gerry Kennedy**. Funding is also provided by the generous donations made by PHCC contractors.

The 2025 PHCC Educational Foundation scholarship program will open for applications in January, with all submission materials due by May 1st. Information on the scholarship program, plus full details on our 2024 scholarship winners, photos and thank you notes can be found at <https://phccfoundation.org/scholarships>.

There are also scholarships available from Maine PHCC, grants from Mainebluecollar.com, Alford Work grants and generous grants from the Maine Apprenticeship Program.

2025 Scholarship Program Open for Applications!

***This year the PHCC Educational Foundation has approximately
\$140,000 up for grabs through 56 scholarships.***

Get Help With Training Costs for New Apprentices

Need help with recruiting and covering the costs of training new apprentices? The Foundation's Scholarship program can help!

Who is Eligible to Apply?

- Plumbing or HVAC apprentices who are working full time for a PHCC contractor member.
- Trade school or community college students taking plumbing or HVAC classes.
- College students pursuing majors directly related to the plumbing-heating-cooling industry.
- A max of 4 apprentices per company can win, so only have your top contenders apply.

How Does Someone Apply?

- Visit phccfoundation.org/scholarships
- Gather required submission materials (letters of recommendation and background info).
- Complete the online application form, uploading the required documents.

When is the Deadline and When Are Winners Selected?

- Applications and all required supporting materials are due by May 1st.
- The Foundation Scholarship committee reviews applications over the summer. Winners are notified in late July and award checks are mailed directly to schools in August.

Our scholarships are possible thanks to contractor contributions and our generous sponsors.



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EMPLOYEE SUCCESS & RETENTION ARE KEY

The PHCC Academy® offers a suite of online training products that provide a scalable, cost-effective workforce education pipeline for technicians.

Workforce Readiness

This free course gives you an introduction to working in the plumbing-heating-cooling industry. Workforce Readiness is a perfect way to decide if this is the career for you.

Pre-Apprentice

Your in-depth introduction to plumbing or HVACR, including definitions, customer service practices, safety, science and math, systems, products, and troubleshooting.

Fast-Track to Service & Repair

Two courses (one for plumbing, one for HVACR) focus on safety, customer service, and basic business skills so your employees can learn the best practices in providing timely and top-rated service and repair.

Apprenticeship

Online plumbing courses for apprentices who need a non-classroom based method of Related Technical Instruction. This program is recognized by the U.S. Department of Labor's Office of Apprenticeship. Each course is the equivalent of 156 hours of classroom training, representing a full year of apprenticeship education.

For more information: phccacademy.org

NOW AVAILABLE
FINANCE MANAGEMENT COURSE



The Finance Management course is designed to provide a self-directed, online training solution for new contractors, business owners, and their office staff who need to learn the concepts and skills necessary for managing their business finances. This course may be beneficial for those who are new to finance management or for those who want to refresh their skills. The course includes 9 online training modules critical for the success of today's finance professionals. Module topics include:

- Introduction to Finance
- Profit and Loss Statements
- Financial Software and Business Skills
- Determining Billable Hourly Rates
- Tax Rights and Responsibilities
- Preventing and Identifying Theft
- And More!

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CALENDAR YEAR 2025

JANUARY							FEBRUARY							MARCH							
S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S	
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12	13	14	15	16	17	18	9	10	11	12	13	14	15	9	10	11	12	13	14	15	
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6	7	8	9	10	11	12	4	5	6	7	8	9	10	8	9	10	11	12	13	14	
13	14	15	16	17	18	19	11	12	13	14	15	16	17	15	16	17	18	19	20	21	
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							30														

HOLIDAYS & OBSERVANCES

Jan 1 New Year's Day	Apr 20 Easter Monday	Sep 1 Labor Day
Jan 20 Martin Luther King Day	May 11 Mother's Day	Oct 13 Columbus Day
Feb 17 Presidents' Day	May 26 Memorial Day	Nov 11 Veterans Day
Apr 18 Good Friday	Jun 15 Father's Day	Nov 27 Thanksgiving Day
Apr 20 Easter Sunday	Jul 4 Independence Day	Dec 25 Christmas Day

CALENDAR YEAR 2026

JANUARY							FEBRUARY							MARCH						
S	M	T	W	T	F	S	S	M	T	W	T	F	S	S	M	T	W	T	F	S
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APRIL							MAY							JUNE						
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JULY							AUGUST							SEPTEMBER						
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12	13	14	15	16	17	18	9	10	11	12	13	14	15	13	14	15	16	17	18	19
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OCTOBER							NOVEMBER							DECEMBER						
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25	26	27	28	29	30	31	29	30						27	28	29	30	31		

HOLIDAYS & OBSERVANCES

Jan 1 New Year's Day	Apr 6 Easter Monday	Sep 7 Labor Day
Jan 15 Martin Luther King Day	May 10 Mother's Day	Oct 12 Columbus Day
Feb 16 Presidents' Day	May 25 Memorial Day	Nov 11 Veterans Day
Apr 3 Good Friday	Jun 21 Father's Day	Nov 26 Thanksgiving Day
Apr 5 Easter Sunday	Jul 4 Independence Day	Dec 25 Christmas Day



Introductory Membership Special

2025 Membership Application

Simply fill out and return this form to:

Maine PHCC 69 Rock Ridge Run, Cumberland, ME 04021

For more information please call (207) 829-5055 or visit

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- | | |
|--|--|
| <input type="checkbox"/> Industry Networking | <input type="checkbox"/> Industry News |
| <input type="checkbox"/> Workforce Development | <input type="checkbox"/> Legislation |
| <input type="checkbox"/> Education | <input type="checkbox"/> Benefits |

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